

Three fingers type

YRG-2013T/2820T/4230T



Basic specifications

Model name		YRG-2013T	YRG-2820T	YRG-4230T
Model number		KCF-M2015-B0	KCF-M2015-C0	KCF-M2015-D0
Holding power	Max. continuous rating (N)	2	10	20
	Min. setting (% (N))	30 (0.6)	30 (3)	30 (6)
	Resolution (% (N))	1 (0.02)	1 (0.1)	1 (0.2)
Open/close stroke (mm)		13	20	30
Speed	Max. rating (mm/sec)	100		
	Min. setting (% (mm/sec))	20 (20)		
	Resolution (% (mm/sec))	1 (1)	1 (1)	1 (1)
	Holding speed (Max.) (%)	50	50	50
Repetitive positioning accuracy (mm)		±0.03		
Guide mechanism		Linear guide		
Max. holding weight ^{Note 1} (kg)		0.02	0.1	0.2
Weight (g)		190	340	640

- Holding power control : 30 to 100% (1% steps)
- Acceleration control : 1 to 100% (1% steps)
- Speed control : 20 to 100% (1% steps)
- Multipoint position control : 10,000 max.

Note. Design the finger as short and lightweight as possible.

Note. Set the parameters and holding power (%) of the holding movement command so that any excessive shock is not applied to the finger during operation.

Note. When installing or uninstalling the finger, tighten the bolts while the finger is being held securely so that any excessive force or shock is not applied to the guide block.

Note. Workpiece weight that is able to be held may greatly vary depending on the material, shape, and/or holding surface conditions of the finger.

Note 1. The maximum gripping weight is the upper limit weight when the workpiece is gripped with maximum continuous rated gripping force. Determine the weight of the workpiece to be gripped by considering the upper limit weight and the inertia force due to acceleration/deceleration and rotary operation in the gripped state.

Allowable load and load moment

Finger			YRG-2013T	YRG-2820T	YRG-4230T
	Allowable load	N	20	30	50
	Allowable pitching moment	N·m	0.1	0.2	0.4
	Max. weight (1 pair)	g	20	30	50
	Max. holding position	L mm	20	30	40

• When the external forces F_a and F_b are applied to a portion the distance (L) apart from the finger installation surface, the load (F) and moment (M) are calculated from the formulas shown below.

$$F = F_a + W \times g$$

$$M = F_b \times L$$

F_a : External force [N]

F_b : External force [N]

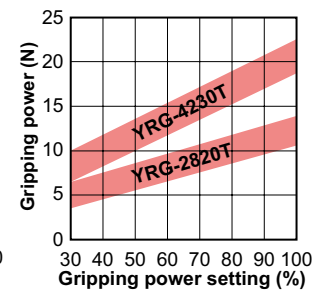
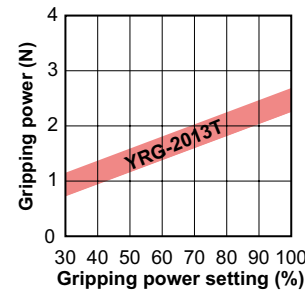
W : Workpiece weight [Kg]

g : Gravity acceleration [m/s²]

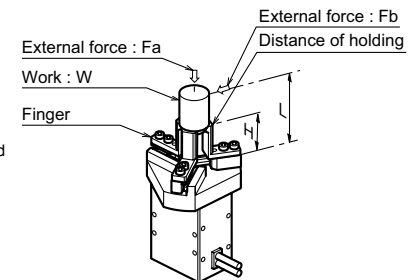
L : Distance of holding point [m]

L : Distance of point of external force application [m]

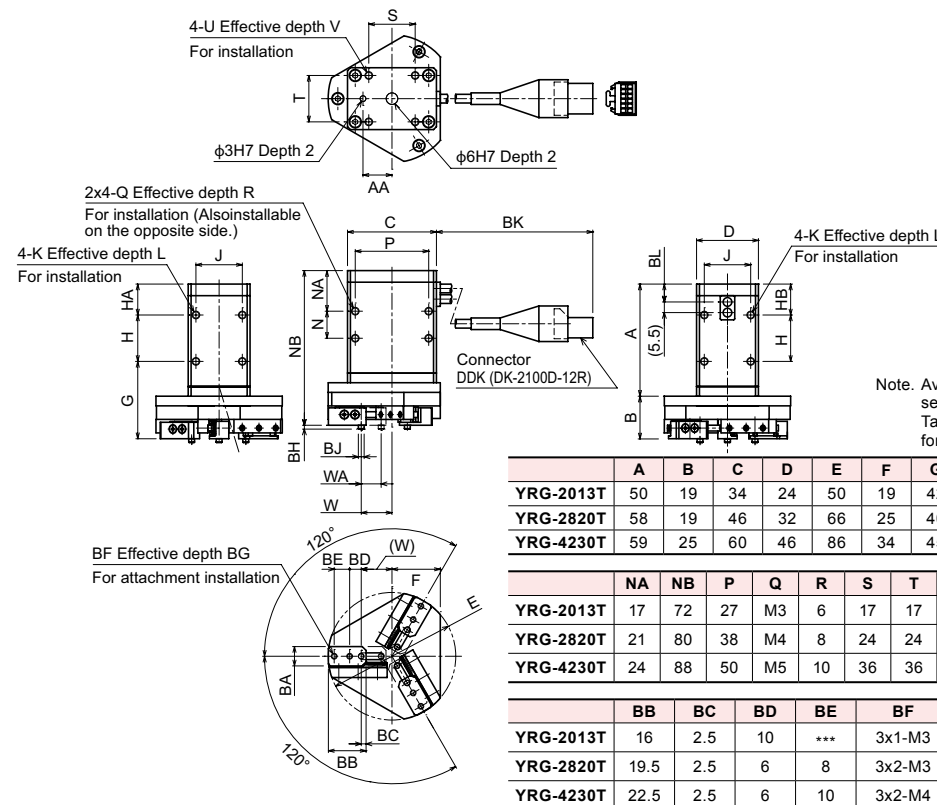
Gripping power vs. gripping power setting (%)



• Graph shows a general guide to gripping power versus gripping power setting (%). Variations will appear in the actual gripping power.



YRG-2013T/2820T/4230T



Note. Avoid extreme winding of the cable and fix the cable securely so that it does not move. Take appropriate measures so that any excessive force is not applied to the root of the cable.

	A	B	C	D	E	F	G	H	HA	HB	J	K	L	N
YRG-2013T	50	19	34	24	50	19	42	17	13	13	17	M3	6	17
YRG-2820T	58	19	46	32	66	25	40	24	16	16	24	M4	8	14
YRG-4230T	59	25	60	46	86	34	45	25	18	18	36	M5	8	13

	NA	NB	P	Q	R	S	T	U	V	W	WA	AA	BA
YRG-2013T	17	72	27	M3	6	17	17	M3	5	11.4 to 4.6	6.8st	12	10 ⁰ _{-0.02}
YRG-2820T	21	80	38	M4	8	24	24	M4	6	15.9 to 5.6	10.3st	15	10 ⁰ _{-0.02}
YRG-4230T	24	88	50	M5	10	36	36	M5	7.5	21.9 to 6.6	15.3st	20	14 ⁰ _{-0.02}

	BB	BC	BD	BE	BF	BG	BH	BJ	BK	BL
YRG-2013T	16	2.5	10	***	3x1-M3	8	2	φ3 ⁰ _{-0.01}	165±/10	8.3
YRG-2820T	19.5	2.5	6	8	3x2-M3	6	2	φ3 ⁰ _{-0.01}	140±/10	9.3
YRG-4230T	22.5	2.5	6	10	3x2-M4	8	3	φ4 ⁰ _{-0.012}	235±/10	10.8

■ Electric gripper basic specifications

Item		Specifications
Basic specifications	Applicable controller	RCX320 / RCX340
	Number of connection grippers	Max. 4 units
Axis control	Control method	PTP motion
	Min. setting unit	0.01mm
	Position indication unit	Pulses, mm (millimeters)
	Speed setting	20 to 100% (in 1% steps, Changeable by the program.)
Programming	Acceleration setting	1 to 100% (in 1% steps, Setting by the acceleration parameter)
	Teaching	MDI (coordinate data input), direct teaching, teaching playback, offline teaching (data input from external unit)

■ Gripper control board specifications

Item		Specifications
Axis control	No. of axes	1 axis
	Position detection method	Optical rotary encoder
	Min. setting distance	0.01mm
	Speed setting	Set in the range of 20 to 100% to the max. parameter speed.
Protective alarm		Overcurrent, overload, voltage failure, system failure, position deviation over, feedback error, etc.
LED status indication		POWER (Green), RUN (Green), READY (Yellow), ALARM (Red)
Power supply	Drive power	DC 24V +/-10% 1.0A Max.

■ Part names and functions

■ RCX320 / RCX340

