



#### **Robotics Operations FA Section**

127 Toyooka, Kita-ku, Hamamatsu, Shizuoka 433-8103, Japan Tel. +81-53-525-8350 Fax. +81-53-525-8378

URL https://global.yamaha-motor.com/business/robot/ E-MAIL robotn@yamaha-motor.co.jp

Efficiency and reliability in production at affordable price

YAMAHA SCARA ROBOTS

YK400XE-4 / YK610XE-10 / YK710XE-10



## YK-XE series

## **Efficiency In Production**

New addition of higher payload models to

YK-XE series.

In addition to existing 400 mm horizontal arm reach YK400-XE, models with 10 kg payload capacity and 610 mm and 710 mm arm reach are added to YK-XE lineup.

Optimal for transfer and assembly of automotive parts

Maximum payload  $10 \, \text{kg}^{\text{\tiny Not}}$ 

Note. For YK610XE-10 and YK710XE-10



Providing Efficiency and Quality in production with Affordable price.

Improvement of productivity by high-speed operation

By reviewing the arm structure, the vibration is reduced and the motion is optimized to shorten the standard cycle time.

High-speed, less-vibration, and agile operation contributes to improvement of the productivity.

Standard cycle time 0.39 sec<sup>Note</sup>

Note. For YK610XE-10



Reduced

by approx.

| Model        | Arm length | Maximum payload | Standard cycle time | R-axis tolerable<br>moment of inertia |
|--------------|------------|-----------------|---------------------|---------------------------------------|
| YK400XE-4    | 400mm      | 4kg             | 0.41sec             | 0.05kgm²                              |
| ₩ YK610XE-10 | 610mm      | 10kg            | 0.39sec             | 0.3kgm²                               |
| ₩ YK710XE-10 | 710mm      | 10kg            | 0.42sec             | 0.3kgm²                               |

## YK-XE series



### For a wide variety of applications Maximum payload 4kg to 10kg

Packaging Palletizing

Sorting Inspection Labelling

The models support a wide variety of fields such as assembly work that requires a high precision or food sorting work that requires a high-speed operation. As the maximum payload is 10 kg, heavy workpieces such as automotive parts can also be supported.

#### **▶** Application Examples









#### **▶** Affordable Price and Improved Performance

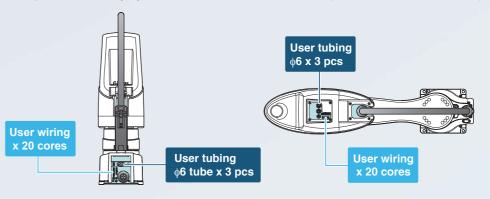
Both the high operation performance and affordable price are achieved. Production equipment with high cost performance can be constructed.



#### Improved User Interface

Enhanced size and numbers of air tubes and user I/O for end effectors.

Tubes and wires are positioned for easy layout and reduced risk of disconnection. (YK610XE-10 and YK710XE-10)



\* YK400XE-4 provides the user wiring x 10 cores and the User tubing  $\phi 4$  x 3 pcs.

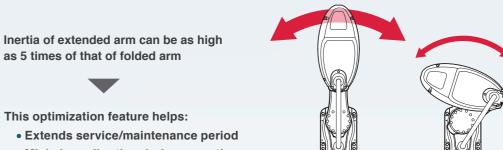
#### ▶ In Yamaha YK-XE series Acceleration/Deceleration is optimized automatically

The optimal acceleration and deceleration are automatically selected from the arm posture at the time of operation start and the arm posture at the time of operation end.

The motor peak torque or the tolerable peak torque of the speed reducer is not exceeded by inputting only three parameters\*.

The full power of the motor is always output to maintain the high acceleration/deceleration.

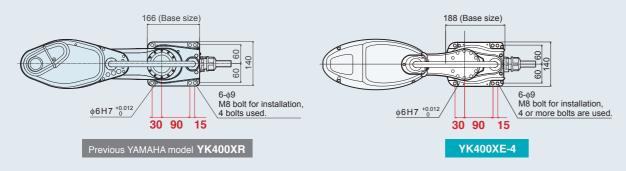
\* Payload, R-axis moment of inertia, and offset amount of R-axis moment of inertia



- Minimizes vibration during operation
- Controllability in motion
- Keeps peak torque within a tolerance to prevent premature failure

#### Drop-In upgrade by common platform design

The installation position of the YK400XE-4 is fully compatible with that of the conventional model YK400XR. This ensures easy replacement work.



#### **Easier operation in combination with the RCX340 controller**

RCX340 comprehensive controller brings out maximum potential of YK400XE robot system. Optional integrated vision system "iVY2" provides simplified image processing. Choice of PC Programming Software or Teaching Pendant available.







[iVY2]





#### Simple and Easy integration of Vision System



### Compatible with various field networks

The robot is compatible with full field networks such as CC-Link, EtherNet/IP™, DeviceNet™, PROFIBUS, PROFINET, and EtherCAT.

CC-Link EtherNet/IP DeviceNet







### ➤ Reliability backed by 43-year experience of SCARA robot development

Originally developed in-house to provide durable and accurate motion control in harsh environment of motorcycle manufacturing, Yamaha SCARA robot has been "road tested" and proven over 43 years in various fields.





# YK400XE-4

Ordering method

YK400XE- 4

150-

**RCX340-4** 

Standard type: Small type

**LOW COST HIGH PERFORMANCE MODEL** 

Note. For details about controller, refer to the RCX340 catalog or view YAMAHA's website

|                |                 |                         | X-axis   | Y-axis   | 7-axis      | R-axis     |  |  |  |  |
|----------------|-----------------|-------------------------|--|----------|-------------|------------|--|--|--|--|
| Axis           | Arm length      |                         | 225 mm   | 175 mm   | 150 mm      | -          |  |  |  |  |
| specifications | Rotation angl   | le                      | +/-132 °   | +/-150 ° | -           | +/-360 °   |  |  |  |  |
| AC servo mot   |                 |                         | 200 W  | 100 W    | 100 W       | 100 W      |  |  |  |  |
| Deceleration   | Transmission    | Motor to speed reducer  | Direct-  | coupled  | Timin       | ig belt    |  |  |  |  |
| mechanism      | method          | Speed reducer to output |  |          | Timing belt |            |  |  |  |  |
| Repeatability  | Note 1          |                         | +/-0.0   | )1 mm    | +/-0.01 mm  | +/-0.01 °  |  |  |  |  |
| Maximum spe    | ed              |                         | 6 m  | /sec     | 1.1 m/sec   | 2600 °/sec |  |  |  |  |
| Maximum pay    | load            |                         | 4 kg (Standard specification), 3 kg (Option specifications Note 4) |          |             |            |  |  |  |  |
| Standard cycl  | e time: with 2k | g payload Note 2        | 0.41 sec   |          |             |            |  |  |  |  |
| R-axis tolerab | ole moment of   | inertia Note 3          | 0.05 kgm² (0.5 kgfcms²)  |          |             |            |  |  |  |  |
| User wiring    |                 |                         | 0.2 sq × 10 wires  |          |             |            |  |  |  |  |
| User tubing (C | Outer diameter  | 1)                      | ф 4 × 3  |          |             |            |  |  |  |  |
| Travel limit   |                 |                         | 1.Soft limit 2.Mechanical stopper (X,Y,Z axis)                     |          |             |            |  |  |  |  |
| Robot cable le | ength           |                         | Standard: 3.5 m Option: 5 m, 10 m                                  |          |             |            |  |  |  |  |
| Weight         |                 |                         | 17 kg  |          |             |            |  |  |  |  |

Note 1. This is the value at a constant ambient temperature. (X.Y axes)

Note 2. When reciprocating 300mm in horizontal and 25mm in vertical directions and performing the coarse positioning arch operation.

Note 3. The acceleration coefficient is set automatically in accordance with the tip weight and offset amount for R-axis moment of inertials Note 4. Maximum payload of option specifications (with user wiring/tubing through spline type) is 3kg.

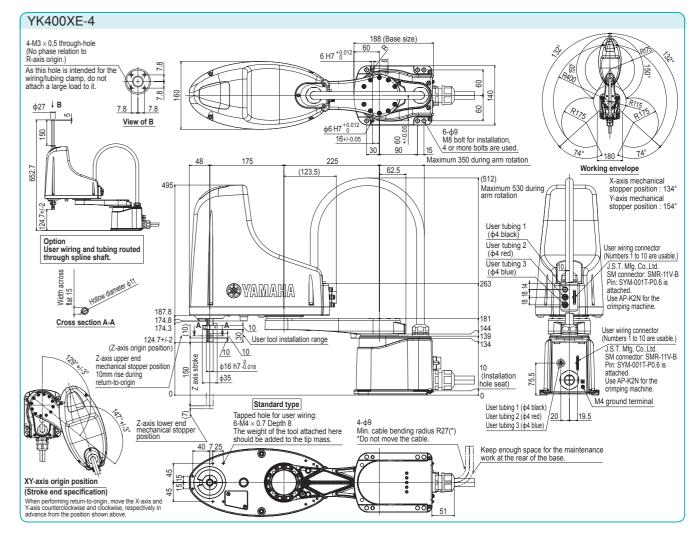
Controller Controller Power capacity (VA) Operation method emote command Operation using RS-232C communication

Note. The movement range can be restricted by adding the X- and Y-axis mechanical stoppers. (The maximum movement rawas set at shipment.)

See our robot manuals (installation manuals) for detailed

information. Note. To set the standard coordinates with high accuracy, use a standard coordinate setting jig (option). Refer to the user's manual (installation manual) for more details.

> Our robot manuals (installation manuals) can be downloaded from our website at the address below https://global.yamaha-motor.com/business/robot/



# YK610XE-10

Standard type: Medium type

**OLOW COST HIGH PERFORMANCE MODEL** 



Arm length 610mm
Maximum payload 10kg

■ Ordering method

YK610XE- 10 -200-

RCX340-4

Note. For details about controller, refer to the RCX340 catalog or view YAMAHA's website

Note. The return-to-origin method is provided only in the sensor specifications, but not in the stroke end specifications.

| Specifi        | cations         |                           |   |                |            |             |  |  |  |  |
|----------------|-----------------|---------------------------|---|----------------|------------|-------------|--|--|--|--|
|                |                 |                           | X-axis  | Y-axis         | Z-axis     | R-axis      |  |  |  |  |
| Axis           | Arm length      |                           | 335 mm  | 275 mm         | 200 mm     | -           |  |  |  |  |
| specifications | Rotation angl   | е                         | +/-134 °  | +/-152 °       | -          | +/-360 °    |  |  |  |  |
| AC servo mote  | or output       |                           | 400 W   | 200 W          | 200 W      | 200 W       |  |  |  |  |
| Deceleration   | Transmission    | Motor to speed reducer    | Direct-   | coupled        | Timin      | g belt      |  |  |  |  |
| mechanism      | method          | Speed reducer to output   |   | Direct-coupled |            | Timing belt |  |  |  |  |
| Repeatability  | Note 1          |                           | +/-0.0  | )1 mm          | +/-0.01 mm | +/-0.01 °   |  |  |  |  |
| Maximum spe    | ed              |                           | 8.6 n   | n/sec          | 2 m/sec    | 2600 °/sec  |  |  |  |  |
| Maximum pay    | load            |                           | 10 kg (Standard specification), 9 kg (Option specifications Note 4) |                |            |             |  |  |  |  |
| Standard cycle | e time: with 2k | g payload Note 2          | 0.39 sec  |                |            |             |  |  |  |  |
| R-axis tolerab | le moment of    | inertia <sup>Note 3</sup> | 0.3 kgm <sup>2</sup>  |                |            |             |  |  |  |  |
| User wiring    |                 |                           | 0.2 sq × 20 wires   |                |            |             |  |  |  |  |
| User tubing (C | Outer diameter  | ·)                        | ф 6 × 3   |                |            |             |  |  |  |  |
| Travel limit   |                 |                           | 1.Soft limit 2.Mechanical stopper (X,Y,Z axis)                      |                |            |             |  |  |  |  |
| Robot cable le | ength           |                           | Standard: 3.5 m Option: 5 m, 10 m                                   |                |            |             |  |  |  |  |
| Weight         |                 |                           | 25 kg   |                |            |             |  |  |  |  |

Note 1. This is the value at a constant ambient temperature. (X,Y axes)

Note 2. When reciprocating 300mm in horizontal and 25mm in vertical directions and performing the coarse positioning arch operation.

Note 3. When reciprocating 300mm in horizontal and 25mm in vertical directions and performing the coarse positioning arch operation.

Note 3. The acceleration coefficient is set automatically in accordance with the tip weight and offset amount for R-axis moment of inertia settings.

Note 4. Maximum payload of option specifications (with user wiring/tubing through spline type) is 9kg.

| RCX340 1700 Remote comman Operation |                     |   |  |  |  |  |  |  |  |
|-------------------------------------|---------------------|---|--|--|--|--|--|--|--|
| Controller                          | Power capacity (VA) | Operation method  |  |  |  |  |  |  |  |
| RCX340                              | 1700                | Programming /<br>Remote command /<br>Operation<br>using RS-232C |  |  |  |  |  |  |  |

Note. The movement range can be restricted by adding the X- and Y-axis mechanical stoppers. (The maximum movement range was set at shipment.) See our robot manuals (installation manuals) for detailed

standard coordinate setting jig (option). Refer to the user's manual (installation manual) for more details.

Our robot manuals (installation manuals) can be downloaded from our website at the address below https://global.yamaha-motor.com/bi

## YK710XE-10

YK710XE- 10 -200-

■ Ordering method

Arm length 710mm
Maximum payload 10kg

### **LOW COST HIGH PERFORMANCE MODEL** @YARLEA RCX340-4

Standard type: Large type

Note. For details about controller, refer to the RCX340 catalog or view YAMAHA's website.

Note. The return-to-origin method is provided only in the sensor specifications, but not in the stroke end specifications.

| Specifi        | cations         |                         |   |          |             |            |  |  |  |
|----------------|-----------------|-------------------------|---|----------|-------------|------------|--|--|--|
|                |                 |                         | X-axis  | Y-axis   | Z-axis      | R-axis     |  |  |  |
| Axis           | Arm length      |                         | 435 mm  | 275 mm   | 200 mm      | -          |  |  |  |
| specifications | Rotation ang    | le                      | +/-134 °  | +/-152 ° | -           | +/-360 °   |  |  |  |
| AC servo mot   | or output       |                         | 400 W   | 200 W    | 200 W       | 200 W      |  |  |  |
| Deceleration   | Transmission    | Motor to speed reducer  | Direct-   | coupled  | Timin       | g belt     |  |  |  |
| mechanism      | method          | Speed reducer to output |   |          | Timing belt |            |  |  |  |
| Repeatability  | Note 1          |                         | +/-0.0  | )2 mm    | +/-0.01 mm  | +/-0.01 °  |  |  |  |
| Maximum spe    | ed              |                         | 9.5 n   | n/sec    | 2 m/sec     | 2600 °/sec |  |  |  |
| Maximum pay    | load            |                         | 10 kg (Standard specification), 9 kg (Option specifications Note 4) |          |             |            |  |  |  |
| Standard cycl  | e time: with 2k | g payload Note 2        | 0.42 sec  |          |             |            |  |  |  |
| R-axis tolerab | le moment of    | inertia Note 3          | 0.3 kgm²  |          |             |            |  |  |  |
| User wiring    |                 |                         | 0.2 sq × 20 wires   |          |             |            |  |  |  |
| User tubing (0 | Outer diameter  | r)                      | ф 6 × 3   |          |             |            |  |  |  |
| Travel limit   |                 |                         | 1.Soft limit 2.Mechanical stopper (X,Y,Z axis)                      |          |             |            |  |  |  |
| Robot cable le | ength           |                         | Standard: 3.5 m Option: 5 m, 10 m                                   |          |             |            |  |  |  |
| Weight         |                 |                         | 26 kg   |          |             |            |  |  |  |

Note 1. This is the value at a constant ambient temperature. (X,Y axes)

Note 2. When reciprocating 300mm in horizontal and 25mm in vertical directions and performing the coarse positioning arch operation

Note 3. The acceleration coefficient is set automatically in accordance with the tip weight and offset amount for R-axis moment of inertia settings Note 4. Maximum payload of option specifications (with user wiring/tubing through spline type) is 9kg.

■ Controller Controller Power capacity (VA) Operation method Programming / I/O point trace / Remote command / RCX340 1700 Operation using RS-232C communication

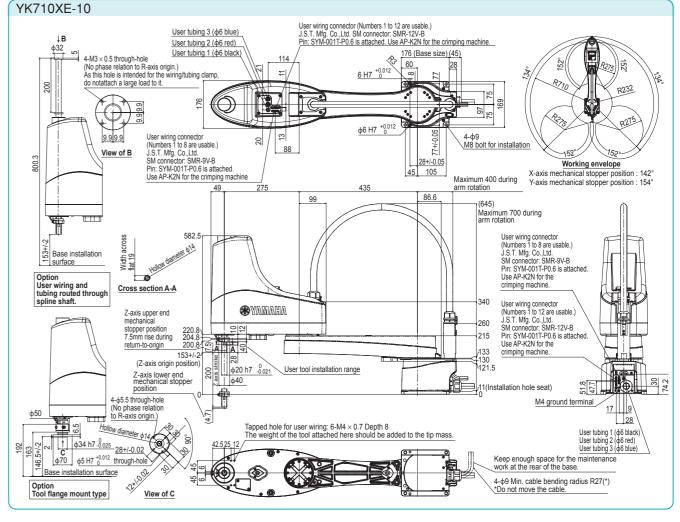
Note. The movement range can be limited by changing the positions of X and Y axis mechanical stoppers. (The movement range is set to the maximum at the time of shipment.) See our robot manuals (installation manuals) for detailed

information.

Note. To set the standard coordinates with high accuracy, use a standard coordinate setting jig (option). Refer to the user's manual (installation manual) for more details.

> Our robot manuals (installation manuals) can be downloaded from our website at the address below https://global.yamaha-motor.com/business/robot

> > 09



80

Wide variation of models with an arm length ranging from 120 mm to 1200 mm. Wall hanging, dust/drip proof, and clean room specifications are also supported.

Standard type / Wall mount • inverse type / Dust-proof & drip-proof type

| Туре                         | Model      |     | Arm length (mm) and XY axis resultant maximum speed (m/s) |     |     |     |     |     |     |     |     |     |     |     |      |      | Standard<br>cycle time<br>(sec) Note 1 | Maximum payload | R-axis tolerable                |                  |
|------------------------------|------------|-----|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|--|-----------------|---------------------------------|------------------|
|                              |            | 120 | 150   | 180 | 220 | 250 | 300 | 350 | 400 | 500 | 600 | 700 | 800 | 900 | 1000 | 1200 | (sec)                                  | (kg)            | (kgm²)                          | structure Note 2 |
| Orbit<br>type                | YK350TW    |     |   |     | 5.6 |     |     |     |     |     |     |     |     |     |      |      | 0.32                                   | 5.0             | 0.005 (Rated)<br>0.05 (Maximum) |                  |
| 0.5                          | YK500TW    |     |   |     |     | 6.8 |     |     |     |     |     |     |     |     |      |      | 0.29                                   | 5.0             | 0.005 (Rated)<br>0.05 (Maximum) |                  |
| type                         | YK120XG    | 3.3 |   |     |     |     |     |     |     |     |     |     |     |     |      |      | 0.33                                   | 1.0             | 0.01                            | •                |
| all ty                       | YK150XG    | 3   | .4  |     |     |     |     |     |     |     |     |     |     |     |      |      | 0.33                                   | 1.0             | 0.01                            | •                |
| small                        | YK180XG    |     | 3.3   |     |     |     |     |     |     |     |     |     |     |     |      |      | 0.33                                   | 1.0             | 0.01                            | •                |
| Extra                        | YK180X     |     | 3.3   |     |     |     |     |     |     |     |     |     |     |     |      |      | 0.39                                   | 1.0             | 0.01                            | •                |
|                              | YK220X     |     | 3   | .4  |     |     |     |     |     |     |     |     |     |     |      |      | 0.42                                   | 1.0             | 0.01                            | •                |
| 96                           | YK250XG    |     |   | 4.5 |     |     |     |     |     |     |     |     |     |     |      |      | 0.43                                   | 5.0             | 0.05                            | •                |
| II type                      | YK350XG    |     |   |     | 5.6 |     |     |     |     |     |     |     |     |     |      |      | 0.44                                   | 5.0             | 0.05                            | •                |
| Small                        | YK400XE-4  |     |   |     |     | .0  |     |     |     |     |     |     |     |     |      |      | 0.41                                   | 4.0             | 0.05                            |                  |
|                              | YK400XG    |     |   |     | 6   | .1  |     |     |     |     |     |     |     |     |      |      | 0.45                                   | 5.0             | 0.05                            | •                |
| ъ                            | YK500XGL   |     |   |     |     | 5.1 |     |     |     |     |     |     |     |     |      |      | 0.48                                   | 5.0             | 0.05                            | •                |
| Standard<br>m type           | YK500XG    |     |   |     |     | 7.6 |     |     |     |     |     |     |     |     |      |      | 0.42                                   | 10.0            | 0.30                            | •                |
| Standa<br>Medium type        | YK610XE-10 |     |   |     |     | 8.  | .6  |     |     |     |     |     |     |     |      |      | 0.39                                   | 10.0            | 0.30                            |                  |
| lediu                        | YK600XGL   |     |   |     |     | 4.  | .9  |     |     |     |     |     |     |     |      |      | 0.54                                   | 5.0             | 0.05                            | •                |
| 2                            | YK600XG    |     |   |     |     | 8.  | .4  |     |     |     |     |     |     |     |      |      | 0.43                                   | 10.0            | 0.30                            | •                |
|                              | YK600XGH   |     |   |     |     | 7.  | .7  |     |     |     |     |     |     |     |      |      | 0.47                                   | 20.0            | 1.0                             | •                |
|                              | YK710XE-10 |     |   |     |     |     | 9.5 |     |     |     |     |     |     |     |      |      | 0.42                                   | 10.0            | 0.30                            |                  |
|                              | YK700XGL   |     |   |     |     |     | 9.2 |     |     |     |     |     |     |     |      |      | 0.50                                   | 10.0            | 0.30                            | •                |
| Vpe                          | YK700XG    |     |   |     |     |     | 8.4 |     |     |     |     |     |     |     |      |      | 0.42                                   | 20.0            | 1.0                             | •                |
| Large type                   | YK800XG    |     |   |     |     |     | 9   | .2  |     |     |     |     |     |     |      |      | 0.48                                   | 20.0            | 1.0                             | •                |
| La                           | YK900XG    |     |   |     |     |     |     | 9.9 |     |     |     |     |     |     |      |      | 0.49                                   | 20.0            | 1.0                             | •                |
|                              | YK1000XG   |     |   |     |     |     |     | 10  | .6  |     |     |     |     |     |      |      | 0.49                                   | 20.0            | 1.0                             | •                |
|                              | YK1200X    |     |   |     |     |     |     |     | 7.4 |     |     |     |     |     |      |      | 0.91                                   | 50.0            | 2.45                            |                  |
| _                            | YK300XGS   |     |   | 4   | .4  |     |     |     |     |     |     |     |     |     |      |      | 0.49                                   | 5.0             | 0.05                            | •                |
| type                         | YK400XGS   |     |   |     | 6   | .1  |     |     |     |     |     |     |     |     |      |      | 0.49                                   | 5.0             | 0.05                            | •                |
| erse                         | YK500XGS   |     |   |     |     | 7.6 |     |     |     |     |     |     |     |     |      |      | 0.45                                   | 10.0            | 0.3                             | •                |
| 'inve                        | YK600XGS   |     |   |     |     | 8.  | .4  |     |     |     |     |     |     |     |      |      | 0.46                                   | 10.0            | 0.3                             | •                |
| unt                          | YK700XGS   |     |   |     |     |     | 8.4 |     |     |     |     |     |     |     |      |      | 0.42                                   | 20.0            | 1.0                             | •                |
| Wall mount / inverse type    | YK800XGS   |     |   |     |     |     | 9   | .2  |     |     |     |     |     |     |      |      | 0.48                                   | 20.0            | 1.0                             | •                |
| Wa                           | YK900XGS   |     |   |     |     |     |     | 9.9 |     |     |     |     |     |     |      |      | 0.49                                   | 20.0            | 1.0                             | •                |
|                              | YK1000XGS  |     |   |     |     |     |     | 10  | .6  |     |     |     |     |     |      |      | 0.49                                   | 20.0            | 1.0                             | •                |
|                              | YK250XGP   |     |   | 4.5 |     |     |     |     |     |     |     |     |     |     |      |      | 0.50                                   | 4.0             | 0.05                            | •                |
|                              | YK350XGP   |     |   |     | 5.6 |     |     |     |     |     |     |     |     |     |      |      | 0.52                                   | 4.0             | 0.05                            | •                |
| əd                           | YK400XGP   |     |   |     | 6   | .1  |     |     |     |     |     |     |     |     |      |      | 0.50                                   | 4.0             | 0.05                            | •                |
| Dust-proof & drip-proof type | YK500XGLP  |     |   |     |     | 5.1 |     |     |     |     |     |     |     |     |      |      | 0.66                                   | 4.0             | 0.05                            | •                |
| -pro                         | YK500XGP   |     |   |     |     | 7.6 |     |     |     |     |     |     |     |     |      |      | 0.55                                   | 10.0            | 0.3                             | •                |
| drip                         | YK600XGLP  |     |   |     |     | 4.  |     |     |     |     |     |     |     |     |      |      | 0.71                                   | 4.0             | 0.05                            | •                |
| of &                         | YK600XGP   |     |   |     |     |     | .4  |     |     |     |     |     |     |     |      |      | 0.56                                   | 10.0            | 0.3                             | •                |
| -pro                         | YK600XGHP  |     |   |     |     | 7.  |     |     |     |     |     |     |     |     |      |      | 0.57                                   | 18.0            | 1.0                             | •                |
| Just                         | YK700XGP   |     |   |     |     |     | 8.4 |     |     |     |     |     |     |     |      |      | 0.52                                   | 20.0            | 1.0                             | •                |
|                              | YK800XGP   |     |   |     |     |     | 9   | .2  |     |     |     |     |     |     |      |      | 0.58                                   | 20.0            | 1.0                             | •                |
|                              | YK900XGP   |     |   |     |     |     |     | 9.9 |     |     |     |     |     |     |      |      | 0.59                                   | 20.0            | 1.0                             | •                |
|                              | YK1000XGP  |     |   |     |     |     |     | 10  | .6  |     |     |     |     |     |      |      | 0.59                                   | 20.0            | 1.0                             | •                |

Note 1. The standard cycle time is measured under the following conditions.

• During back and forth movement 25mm vertically and 100mm horizontally (extra small type)

• During back and forth movement 25mm vertically and 300mm horizontally (small type / medium type / large type)

Note 2. Maintains high accuracy over long periods because the beltless structure drastically cuts down on wasted motion.

Operation is also nearly maintenance-free for long periods with no worries about belt breakage, stretching or deterioration over time.

#### CLEAN type

| Туре           | Model     | Arm length (mm) and XY axis resultant maximum speed (m/s) |        |     |     |        |        |     |     |     |     |     |     |     |      | Standard cycle time | Maximum<br>payload | R-axis tolerable moment of inertia |        |
|----------------|-----------|---|--------|-----|-----|--------|--------|-----|-----|-----|-----|-----|-----|-----|------|---------------------|--------------------|------------------------------------|--------|
| Туре           | Wiodei    | 120   | 150    | 180 | 220 | 250    | 300    | 350 | 400 | 500 | 600 | 700 | 800 | 900 | 1000 | 1200                | (sec)              | (kg)                               | (kgm²) |
| Extra<br>small | YK180XC   |   | 3.3m/s |     |     |        |        |     |     |     |     |     |     |     |      |                     | 0.42               | 1.0                                | 0.01   |
| type           | YK220XC   | 3.4m/s  |        |     |     |        |        |     |     |     |     |     |     |     |      |                     | 0.45               | 1.0                                | 0.01   |
|                | YK250XGC  | 4.5m/s  |        |     |     |        |        |     |     |     |     |     |     |     |      | 0.50                | 4.0                | 0.05                               |        |
| Small type     | YK350XGC  | 5.6m/s<br>6.1m/s  |        |     |     |        |        |     |     |     |     |     |     |     |      |                     | 0.52               | 4.0                                | 0.05   |
| ,              | YK400XGC  |   |        |     |     |        |        |     |     |     |     |     |     |     |      | 0.50                | 4.0                | 0.05                               |        |
|                | YK500XGLC |   |        |     |     | 5.1m/s | 5      |     |     |     |     |     |     |     |      |                     | 0.66               | 4.0                                | 0.05   |
| Medium         | YK500XC   |   | 4.9m/s |     |     |        |        |     |     |     |     |     |     |     |      |                     | 0.53               | 10.0                               | 0.12   |
| type           | YK600XGLC |   |        |     |     | 4.9    | m/s    |     |     |     |     |     |     |     |      |                     | 0.71               | 4.0                                | 0.05   |
|                | YK600XC   |   |        |     |     | 5.6    | m/s    |     |     |     |     |     |     |     |      |                     | 0.56               | 10.0                               | 0.12   |
|                | YK700XC   |   |        |     |     |        | 6.7m/s | ;   |     |     |     |     |     |     |      |                     | 0.57               | 20.0                               | 0.32   |
| Large type     | YK800XC   |   |        |     |     |        | 7.3    | m/s |     |     |     |     |     |     |      |                     | 0.57               | 20.0                               | 0.32   |
|                | YK1000XC  |   |        |     |     |        |        | 8.0 | m/s |     |     |     |     |     |      |                     | 0.60               | 20.0                               | 0.32   |

MEMO