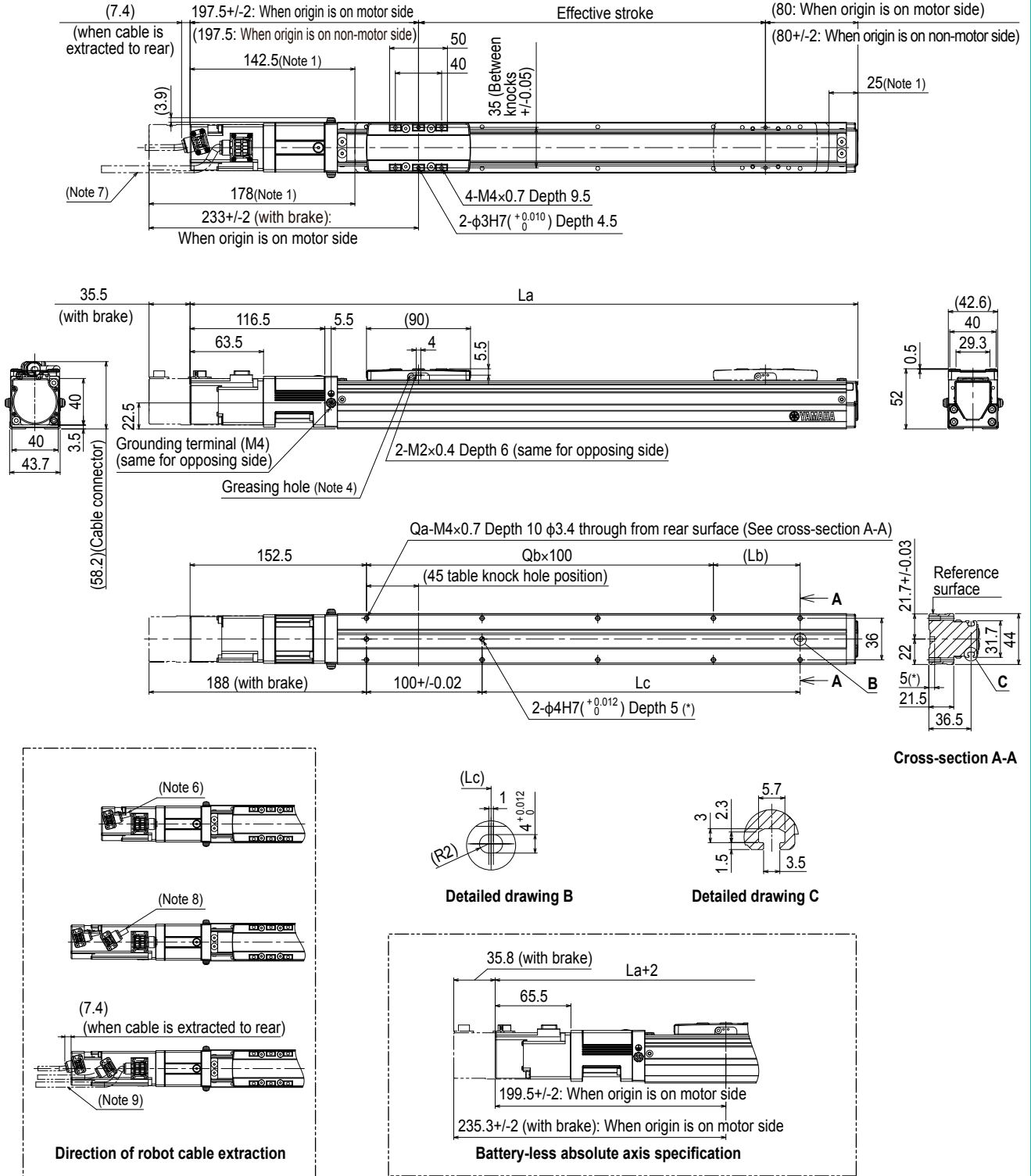




ABAS04 Straight type (S)



Cross-section A-A

Detailed drawing B

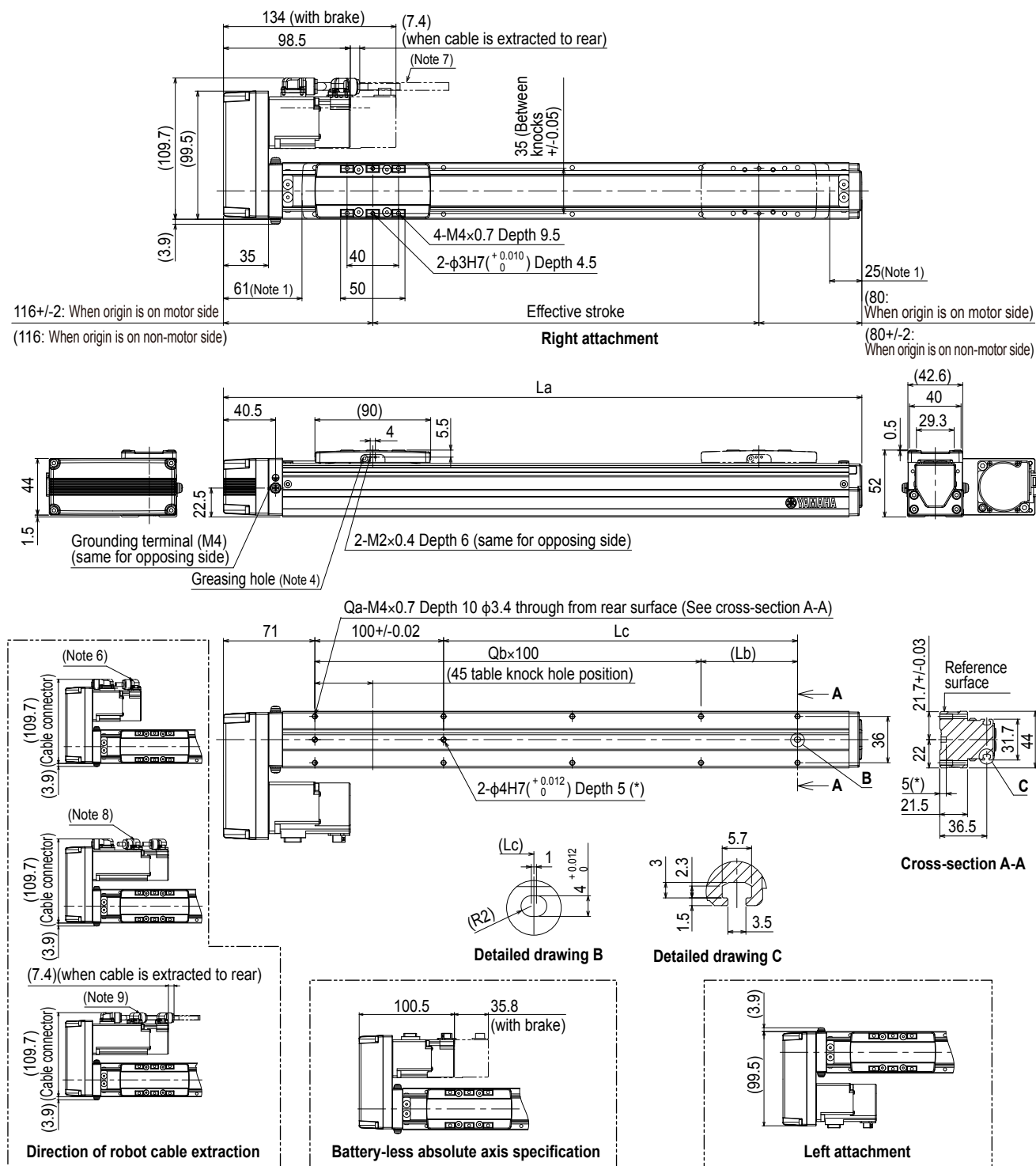
Detailed drawing C

Battery-less absolute axis specification

Note 1. Stop positions are determined by the mechanical stoppers at both ends.  
 Note 2. When changing the return-to-origin direction, the parameter needs to be changed. (The standard is that the origin is located on the motor side.)  
 Note 3. For the installation through hole, the length under head << 30 mm or more >> is recommended for the hex socket head bolts <M3 x 0.5>. In the installation tap hole, the length under head << thickness of stand + 10 mm or less >> is recommended for the hex socket head bolts <M4 x 0.7> used to install the main unit.  
 Note 4. Grease gun nozzle (recommended) (see P.135 for detail)  
 Part number: KFU-M3861-00  
 Note 5. Weight without brake. The weight with the brake is 0.2 kg heavier than the value in the weight column.  
 Note 6. The robot cable is extracted from the front.  
 Note 7. The robot cable is extracted from the rear.  
 Note 8. The robot cable (with brake) is extracted from the front.  
 Note 9. The robot cable (with brake) is extracted from the rear.  
 Note 10. The fixed minimum bending radius of the robot cable is R30.  
 When using the robot cable as a flexible cable, use it with a minimum bending radius of R50 or more.

| Effective stroke       | 50    | 100   | 150   | 200   | 250   | 300   | 350   | 400   | 450   | 500   | 550   | 600   | 650   | 700   | 750    | 800    |
|------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------|--------|
| La                     | 327.5 | 377.5 | 427.5 | 477.5 | 527.5 | 577.5 | 627.5 | 677.5 | 727.5 | 777.5 | 827.5 | 877.5 | 927.5 | 977.5 | 1027.5 | 1077.5 |
| Lb                     | 25    | 75    | 25    | 75    | 25    | 75    | 25    | 75    | 25    | 75    | 25    | 75    | 25    | 75    | 25     | 75     |
| Lc                     | 25    | 75    | 125   | 175   | 225   | 275   | 325   | 375   | 425   | 475   | 525   | 575   | 625   | 675   | 725    | 775    |
| Qa                     | 6     | 6     | 8     | 8     | 10    | 10    | 12    | 12    | 14    | 14    | 16    | 16    | 18    | 18    | 20     | 20     |
| Qb                     | 1     | 1     | 2     | 2     | 3     | 3     | 4     | 4     | 5     | 5     | 6     | 6     | 7     | 7     | 8      | 8      |
| Weight (kg) Note 5     | 1.2   | 1.4   | 1.6   | 1.8   | 1.9   | 2.1   | 2.3   | 2.5   | 2.7   | 2.8   | 3     | 3.2   | 3.4   | 3.6   | 3.7    | 3.9    |
| Maximum speed (mm/sec) | 800   |       |       |       |       |       |       |       |       |       | 720   | 600   | 480   | 400   | 360    | 320    |
| Speed setting          | 400   |       |       |       |       |       |       |       |       |       | 360   | 300   | 240   | 200   | 180    | 160    |
|                        | -     |       |       |       |       |       |       |       |       |       | 90%   | 75%   | 60%   | 50%   | 45%    | 40%    |

# ABAS04 Bending type (R/L)



- Note 1. Stop positions are determined by the mechanical stoppers at both ends.  
 Note 2. When changing the return-to-origin direction, the parameter needs to be changed. (The standard is that the origin is located on the motor side.)  
 Note 3. For the installation through hole, the length under head << 30 mm or more >> is recommended for the hex socket head bolts <M3 × 0.5>. In the installation tap hole, the length under head << thickness of stand + 10 mm or less >> is recommended for the hex socket head bolts <M4 × 0.7> used to install the main unit.  
 Note 4. Grease gun nozzle (recommended) (see P.135 for detail)  
 Part number: KFJ-M3861-00

- Note 5. Weight without brake. The weight with the brake is 0.2 kg heavier than the value in the weight column.  
 Note 6. The robot cable is extracted from the front.  
 Note 7. The robot cable is extracted from the rear.  
 Note 8. The robot cable (with brake) is extracted from the front.  
 Note 9. The robot cable (with brake) is extracted from the rear.  
 Note 10. The fixed minimum bending radius of the robot cable is R30.  
 When using the robot cable as a flexible cable, use it with a minimum bending radius of R50 or more.

| Effective stroke       | 50  | 100 | 150 | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 550 | 600 | 650 | 700 | 750 | 800 |
|------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| La                     | 246 | 296 | 346 | 396 | 446 | 496 | 546 | 596 | 646 | 696 | 746 | 796 | 846 | 896 | 946 | 996 |
| Lb                     | 25  | 75  | 25  | 75  | 25  | 75  | 25  | 75  | 25  | 75  | 25  | 75  | 25  | 75  | 25  | 75  |
| Lc                     | 25  | 75  | 125 | 175 | 225 | 275 | 325 | 375 | 425 | 475 | 525 | 575 | 625 | 675 | 725 | 775 |
| Qa                     | 6   | 6   | 8   | 8   | 10  | 10  | 12  | 12  | 14  | 14  | 16  | 16  | 18  | 18  | 20  | 20  |
| Qb                     | 1   | 1   | 2   | 2   | 3   | 3   | 4   | 4   | 5   | 5   | 6   | 6   | 7   | 7   | 8   | 8   |
| Weight (kg) Note 5     | 1.4 | 1.5 | 1.7 | 1.9 | 2.1 | 2.2 | 2.4 | 2.6 | 2.8 | 3   | 3.1 | 3.3 | 3.5 | 3.7 | 3.9 | 4   |
| Maximum speed (mm/sec) | 800 |     |     |     |     |     |     |     |     |     | 720 | 600 | 480 | 400 | 360 | 320 |
| Speed setting          | 400 |     |     |     |     |     |     |     |     |     | 360 | 300 | 240 | 200 | 180 | 160 |
|                        | -   |     |     |     |     |     |     |     |     |     | 90% | 75% | 60% | 50% | 45% | 40% |



## Ordering method

**ABAS05**

| Model | Lead                              | Shape  | Motor specification   | Stroke                    | Cable length                              | Cable entry location                            | Robot positioner | Driver: Power capacity | Regenerative unit                         | I/O  | Battery                              |
|-------|-----------------------------------|--|---|---------------------------|---|---|------------------|------------------------|---|--|--------------------------------------|
|       | 20: 20 mm<br>10: 10 mm<br>5: 5 mm | S: Straight<br>R: Right bending<br>L: Left bending | S: Standard/With no brake<br>BK: Standard/With brake<br>BL: Battery-less absolute/With no brake<br>BKBL: Battery-less absolute/With brake | 50 to 800<br>(50mm pitch) | Note 1<br>R3: 3 m<br>R5: 5 m<br>R10: 10 m | R: From rear of motor<br>F: From front of motor | EP-01            | A10: 200W or less      | Note 2<br>No entry: None<br>R: With EP-RU | EP: EtherNet/IP™<br>PT: PROFINET<br>ES: EtherCAT<br>NS: NPN<br>CC: CC-Link | Note 3<br>B: With battery<br>N: None |

Note 1. The robot cable is flexible and resists bending.

Note 2. When the actuator is used vertically, lead 5 or 10 is selected, and the stroke is 650 mm or more, the regenerative unit is needed.

Note 3. When the motor specification is the standard (S, BK), whether to use the battery needs to be selected.

## Specifications

|  |            |   |            |
|--|------------|---|------------|
| AC servo motor output                            |            | 100 W   |            |
| Repeatability <sup>Note 1</sup>                  |            | ±0.01 mm  |            |
| Deceleration mechanism                           |            | Shifting position ball screw φ 12 (C7 class)      |            |
| Stroke   |            | 50 mm to 800 mm (50 mm pitch)                     |            |
| Maximum speed <sup>Note 2</sup>                  |            | 1333 mm/sec                                       | 666 mm/sec |
| Ball screw lead                                  |            | 20 mm   | 10 mm      |
| Maximum payload                                  | Horizontal | 12 kg   | 24 kg      |
|  | Vertical   | 3 kg  | 6 kg       |
| Rated thrust                                     |            | 84 N  | 169 N      |
| Maximum dimensions of cross section of main unit |            | W 54 mm × H 60 mm                                 |            |
| Overall length                                   | Straight   | ST + 295 mm                                       |            |
|  | Bending    | ST + 200 mm                                       |            |
| Position detector                                |            | Absolute encoder<br>Battery-less absolute encoder |            |
| Resolution                                       |            | 23 bits   |            |
| Using ambient temperature and humidity           |            | 0 to 40 °C, 35 to 80 %RH (non-condensing)         |            |

Note 1. Positioning repeatability in one direction.

Note 2. When a moving distance is short and depending on an operation condition, it may not reach the maximum speed.

If the effective stroke exceeds 550 mm, the ball screw may resonate. (Critical speed)

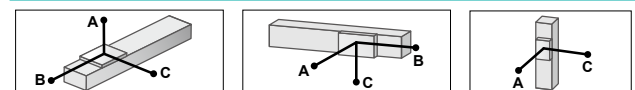
At this time, make the adjustment to decrease the speed while referring to the maximum speed shown in the table.

Note. See P.99 for acceleration/deceleration.

## Controller

| Controller | Operation method               |
|------------|--------------------------------|
| EP-01      | I/O point trace/Remote command |

## Allowable overhang<sup>Note</sup>



### ABAS05-20

| Horizontal installation (Unit: mm) |     |     |     | Wall installation (Unit: mm) |     |     |     | Vertical installation (Unit: mm) |     |     |  |
|------------------------------------|-----|-----|-----|------------------------------|-----|-----|-----|----------------------------------|-----|-----|--|
|                                    | A   | B   | C   |                              | A   | B   | C   |                                  | A   | C   |  |
| 2kg                                | 549 | 324 | 272 | 2kg                          | 272 | 324 | 549 | 1kg                              | 544 | 544 |  |
| 8kg                                | 155 | 73  | 65  | 8kg                          | 65  | 73  | 155 | 2kg                              | 276 | 276 |  |
| 12kg                               | 117 | 46  | 42  | 12kg                         | 42  | 46  | 117 | 3kg                              | 195 | 195 |  |

### ABAS05-10

| Horizontal installation (Unit: mm) |     |     |     | Wall installation (Unit: mm) |     |     |     | Vertical installation (Unit: mm) |     |     |  |
|------------------------------------|-----|-----|-----|------------------------------|-----|-----|-----|----------------------------------|-----|-----|--|
|                                    | A   | B   | C   |                              | A   | B   | C   |                                  | A   | C   |  |
| 5kg                                | 769 | 178 | 213 | 5kg                          | 213 | 178 | 769 | 2kg                              | 443 | 443 |  |
| 15kg                               | 314 | 53  | 64  | 15kg                         | 64  | 53  | 314 | 4kg                              | 218 | 218 |  |
| 24kg                               | 216 | 29  | 36  | 24kg                         | 36  | 29  | 216 | 6kg                              | 142 | 142 |  |

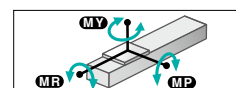
### ABAS05-5

| Horizontal installation (Unit: mm) |     |    |     | Wall installation (Unit: mm) |     |    |     | Vertical installation (Unit: mm) |     |     |  |
|------------------------------------|-----|----|-----|------------------------------|-----|----|-----|----------------------------------|-----|-----|--|
|                                    | A   | B  | C   |                              | A   | B  | C   |                                  | A   | C   |  |
| 10kg                               | 921 | 97 | 131 | 10kg                         | 131 | 97 | 921 | 3kg                              | 345 | 345 |  |
| 25kg                               | 459 | 33 | 45  | 25kg                         | 45  | 33 | 459 | 8kg                              | 124 | 124 |  |
| 40kg                               | 436 | 17 | 23  | 40kg                         | 23  | 17 | 436 | 12kg                             | 79  | 79  |  |

Note. Distance from center of slider upper surface to carrier center-of-gravity at a guide service life of 10,000 km.

Note. Service life is calculated for 500mm stroke models.

## Static loading moment



| (Unit: N·m) |    |     |
|-------------|----|-----|
| MY          | MP | MR  |
| 59          | 63 | 103 |

Access the website below.



► The cycle time simulation and service life calculation can be performed easily from our member site. For details, see P.8.







# ABAS08

Basic model

Single-axis robots

Slider type



## Ordering method

| Model  | Lead                              | Shape  | Motor specification   | Stroke                     | Cable length                              | Cable entry location                            | Robot positioner | Driver: Power capacity | Regenerative unit                         | I/O  | Battery                              |
|--------|-----------------------------------|--|---|----------------------------|---|---|------------------|------------------------|---|--|--------------------------------------|
| ABAS08 | 20: 20 mm<br>10: 10 mm<br>5: 5 mm | S: Straight<br>R: Right bending<br>L: Left bending | S: Standard/With no brake<br>BK: Standard/With brake<br>BL: Battery-less absolute/With no brake<br>BKBL: Battery-less absolute/With brake | 50 to 1100<br>(50mm pitch) | Note 1<br>R3: 3 m<br>R5: 5 m<br>R10: 10 m | R: From rear of motor<br>F: From front of motor | EP-01            | A10: 200W or less      | Note 2<br>No entry: None<br>R: With EP-RU | EP: EtherNet/IP™<br>PT: PROFINET<br>ES: EtherCAT<br>NS: NPN<br>CC: CC-Link | Note 3<br>B: With battery<br>N: None |

Note 1. The robot cable is flexible and resists bending.

Note 2. When the actuator is used vertically and the stroke of lead 5 or 20 is 450 mm or more or the stroke of lead 10 is 150 mm or more, the regenerative unit is needed.

When the actuator is used horizontally and the stroke of lead 20 is 250 to 750 mm, the regenerative unit is needed.

Note 3. When the motor specification is the standard (S, BK), whether to use the battery needs to be selected.

## Specifications

|  |            |   |            |            |
|--|------------|---|------------|------------|
| AC servo motor output                            |            | 200 W   |            |            |
| Repeatability <sup>Note 1</sup>                  |            | ±0.01 mm  |            |            |
| Deceleration mechanism                           |            | Shifting position ball screw φ 16 (C7 class)      |            |            |
| Stroke   |            | 50 mm to 1100 mm (50 mm pitch)                    |            |            |
| Maximum speed <sup>Note 2</sup>                  |            | 1200 mm/sec                                       | 600 mm/sec | 300 mm/sec |
| Ball screw lead                                  |            | 20 mm   | 10 mm      | 5 mm       |
| Maximum payload                                  | Horizontal | 40 kg   | 80 kg      | 100 kg     |
|  | Vertical   | 8 kg  | 20 kg      | 30 kg      |
| Rated thrust                                     |            | 174 N   | 341 N      | 683 N      |
| Maximum dimensions of cross section of main unit |            | W 82 mm × H 78 mm                                 |            |            |
| Overall length                                   | Straight   | ST + 353 mm                                       |            |            |
|  | Bending    | ST + 264.5 mm                                     |            |            |
| Position detector                                |            | Absolute encoder<br>Battery-less absolute encoder |            |            |
| Resolution                                       |            | 23 bits   |            |            |
| Using ambient temperature and humidity           |            | 0 to 40 °C, 35 to 80 %RH (non-condensing)         |            |            |

Note 1. Positioning repeatability in one direction.

Note 2. When a moving distance is short and depending on an operation condition, it may not reach the maximum speed.

If the effective stroke exceeds 650 mm, the ball screw may resonate. (Critical speed)

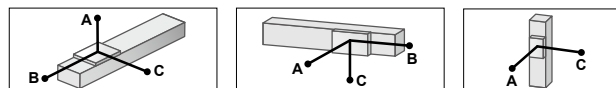
At this time, make the adjustment to decrease the speed while referring to the maximum speed shown in the table.

Note. See P.101 for acceleration/deceleration.

## Controller

| Controller | Operation method               |
|------------|--------------------------------|
| EP-01      | I/O point trace/Remote command |

## Allowable overhang<sup>Note</sup>



### ABAS08-20

| Horizontal installation (Unit: mm) |     |     |     | Wall installation (Unit: mm) |     |     |     | Vertical installation (Unit: mm) |     |     |  |
|------------------------------------|-----|-----|-----|------------------------------|-----|-----|-----|----------------------------------|-----|-----|--|
|                                    | A   | B   | C   |                              | A   | B   | C   |                                  | A   | C   |  |
| 15kg                               | 356 | 131 | 146 | 15kg                         | 146 | 131 | 356 | 3kg                              | 634 | 634 |  |
| 25kg                               | 278 | 73  | 86  | 25kg                         | 86  | 73  | 278 | 6kg                              | 321 | 321 |  |
| 40kg                               | 517 | 54  | 76  | 40kg                         | 76  | 54  | 517 | 8kg                              | 240 | 240 |  |

### ABAS08-10

| Horizontal installation (Unit: mm) |     |    |     | Wall installation (Unit: mm) |     |    |     | Vertical installation (Unit: mm) |     |     |  |
|------------------------------------|-----|----|-----|------------------------------|-----|----|-----|----------------------------------|-----|-----|--|
|                                    | A   | B  | C   |                              | A   | B  | C   |                                  | A   | C   |  |
| 30kg                               | 465 | 83 | 120 | 30kg                         | 120 | 83 | 465 | 5kg                              | 551 | 551 |  |
| 50kg                               | 341 | 44 | 65  | 50kg                         | 65  | 44 | 341 | 10kg                             | 270 | 270 |  |
| 80kg                               | 228 | 22 | 34  | 80kg                         | 34  | 22 | 228 | 20kg                             | 129 | 129 |  |

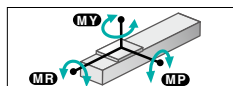
### ABAS08-5

| Horizontal installation (Unit: mm) |      |    |     | Wall installation (Unit: mm) |     |    |      | Vertical installation (Unit: mm) |     |     |  |
|------------------------------------|------|----|-----|------------------------------|-----|----|------|----------------------------------|-----|-----|--|
|                                    | A    | B  | C   |                              | A   | B  | C    |                                  | A   | C   |  |
| 30kg                               | 1604 | 95 | 153 | 30kg                         | 153 | 95 | 1604 | 10kg                             | 312 | 312 |  |
| 50kg                               | 1035 | 52 | 83  | 50kg                         | 83  | 52 | 1035 | 20kg                             | 149 | 149 |  |
| 80kg                               | 719  | 27 | 44  | 80kg                         | 44  | 27 | 719  | 30kg                             | 95  | 95  |  |
| 100kg                              | 608  | 19 | 31  | 100kg                        | 31  | 19 | 608  |                                  |     |     |  |

Note. Distance from center of slider upper surface to carrier center-of-gravity at a guide service life of 10,000 km.

Note. Service life is calculated for 600mm stroke models.

## Static loading moment



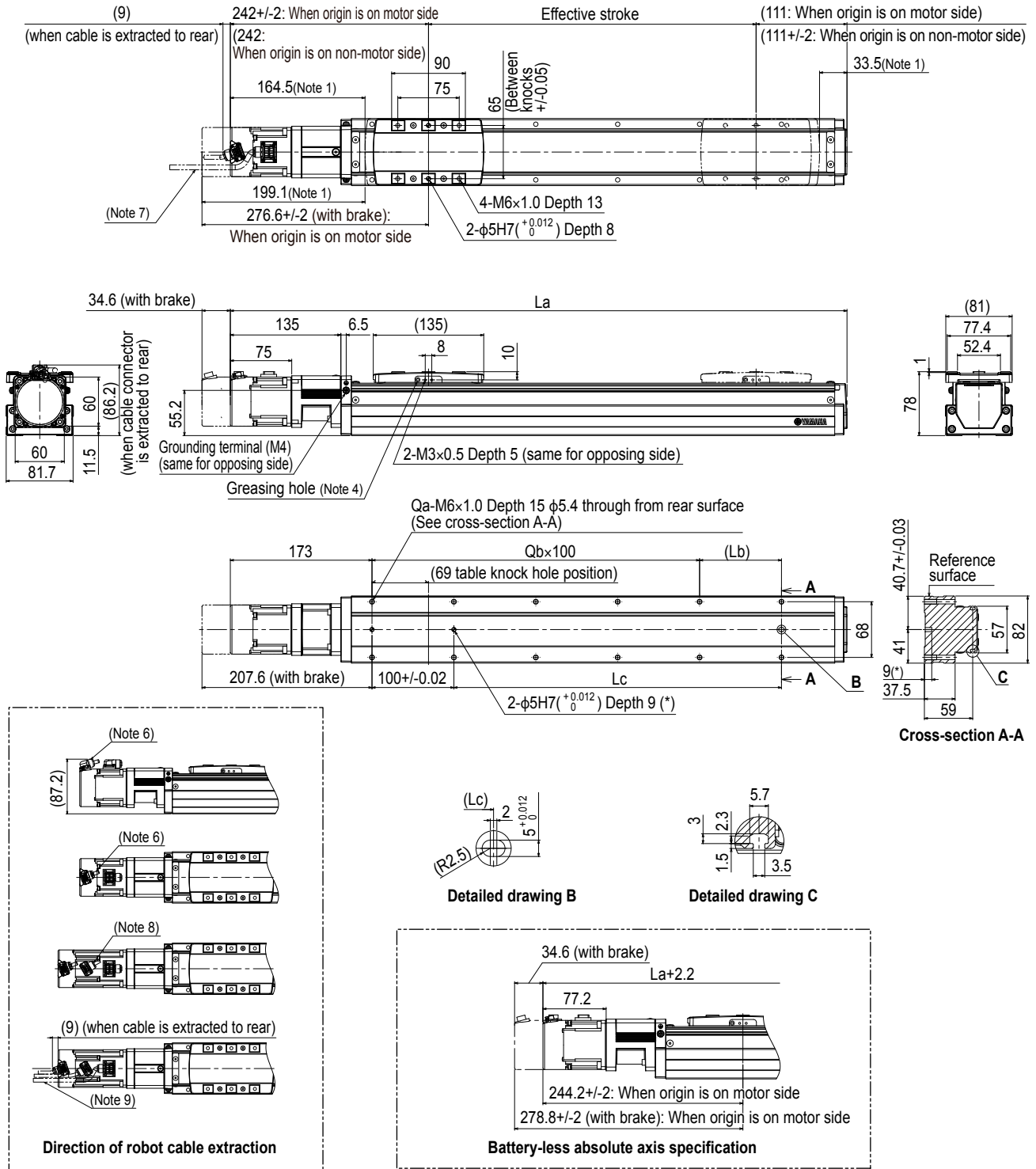
| (Unit: N-m) |     |     |
|-------------|-----|-----|
| MY          | MP  | MR  |
| 221         | 309 | 343 |

Access the website below.



► The cycle time simulation and service life calculation can be performed easily from our member site. For details, see P.8.

ABAS08 Straight type (S)



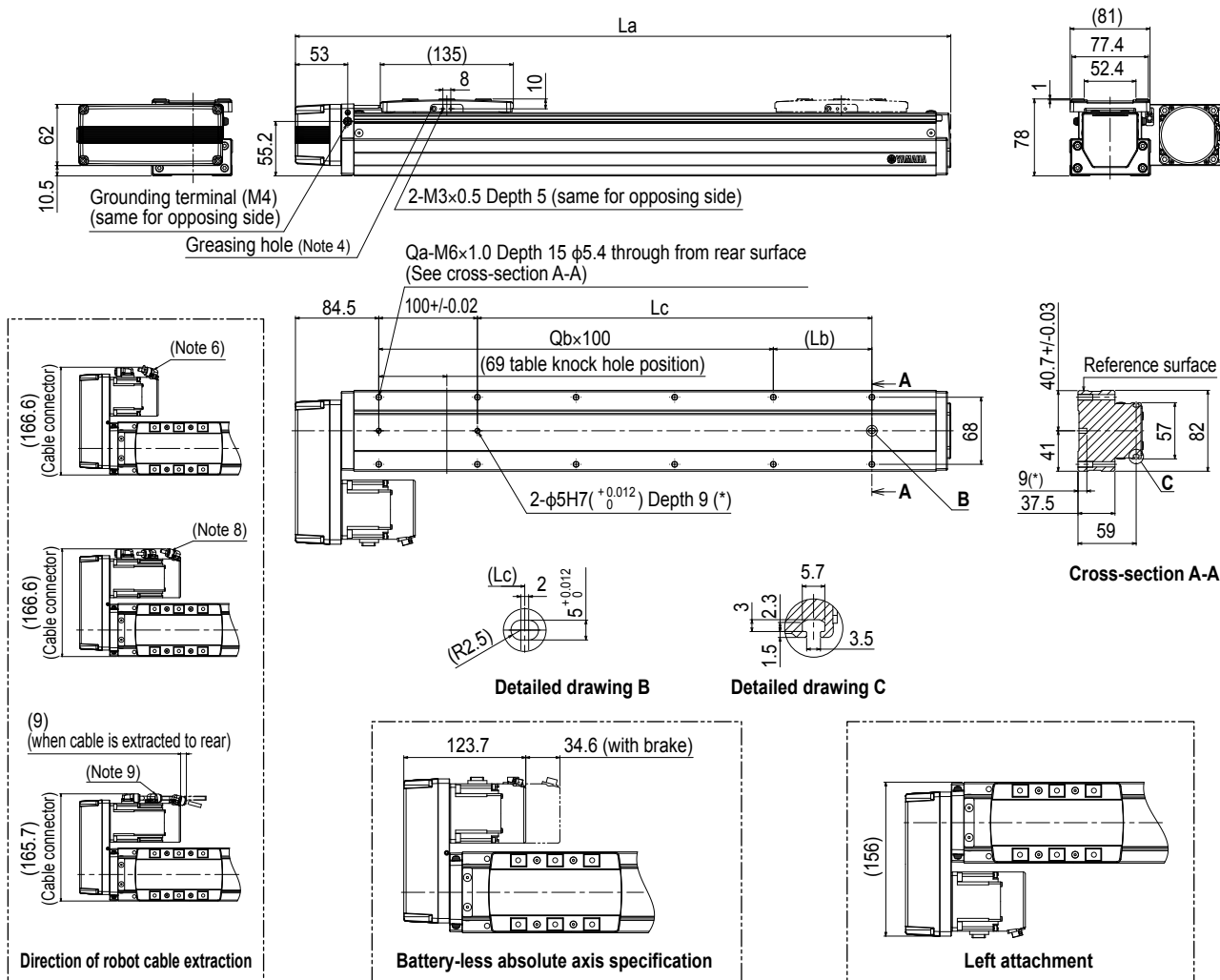
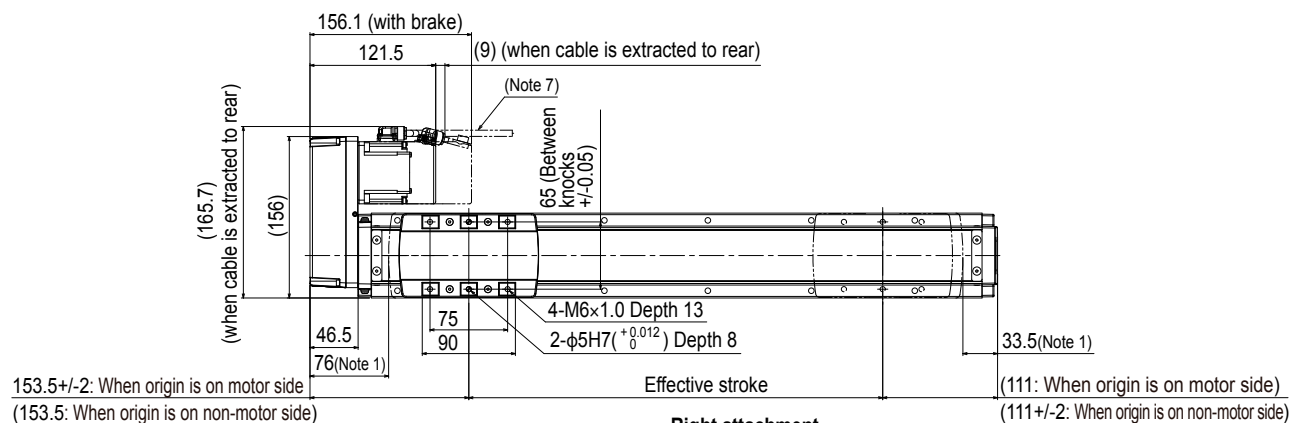
- Note 1. Stop positions are determined by the mechanical stoppers at both ends.  
 Note 2. When changing the return-to-origin direction, the parameter needs to be changed. (The standard is that the origin is located on the motor side.)  
 Note 3. For the installation through hole, the length under head << 45 mm or more >> is recommended for the hex socket head bolts <M5 x 0.8>. In the installation tap hole, the length under head << thickness of stand +15 mm or less >> is recommended for the hex socket head bolts <M6 x 1.0> used to install the main unit.  
 Note 4. Grease gun nozzle (recommended) (see P.135 for detail)  
 Part number: KFU-M3861-00

- Note 5. Weight without brake. The weight with the brake is 0.4 kg heavier than the value in the weight column.  
 Note 6. The robot cable is extracted from the front.  
 Note 7. The robot cable is extracted from the rear.  
 Note 8. The robot cable (with brake) is extracted from the front.  
 Note 9. The robot cable (with brake) is extracted from the rear.  
 Note 10. The fixed minimum bending radius of the robot cable is R30.  
 When using the robot cable as a flexible cable, use it with a minimum bending radius of R50 or more.

| Effective stroke       | 50   | 100 | 150 | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 550  | 600 | 650  | 700  | 750  | 800  | 850  | 900  | 950  | 1000 | 1050 | 1100 |
|------------------------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|-----|------|------|------|------|------|------|------|------|------|------|
| La                     | 403  | 453 | 503 | 553 | 603 | 653 | 703 | 753 | 803 | 853 | 903  | 953 | 1003 | 1053 | 1103 | 1153 | 1203 | 1253 | 1303 | 1353 | 1403 | 1453 |
| Lb                     | 50   | 100 | 50  | 100 | 50  | 100 | 50  | 100 | 50  | 100 | 50   | 100 | 50   | 100  | 50   | 100  | 50   | 100  | 50   | 100  | 50   | 100  |
| Lc                     | 50   | 100 | 150 | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 550  | 600 | 650  | 700  | 750  | 800  | 850  | 900  | 950  | 1000 | 1050 | 1100 |
| Qa                     | 6    | 6   | 8   | 8   | 10  | 10  | 12  | 12  | 14  | 14  | 16   | 16  | 18   | 18   | 20   | 20   | 22   | 22   | 24   | 24   | 26   | 26   |
| Qb                     | 1    | 1   | 2   | 2   | 3   | 3   | 4   | 4   | 5   | 5   | 6    | 6   | 7    | 7    | 8    | 8    | 9    | 9    | 10   | 10   | 11   | 11   |
| Weight (kg) Note 5     | 4.5  | 4.9 | 5.3 | 5.6 | 6   | 6.3 | 6.6 | 7   | 7.3 | 7.6 | 8    | 8.3 | 8.7  | 9    | 9.3  | 9.6  | 10   | 10.2 | 10.6 | 10.9 | 11.3 | 11.7 |
| Maximum speed (mm/sec) | 1200 |     |     |     |     |     |     |     |     |     | 1020 |     |      |      |      |      |      |      |      |      |      |      |
| Lead 20                | 600  |     |     |     |     |     |     |     |     |     | 510  |     |      |      |      |      |      |      |      |      |      |      |
| Lead 10                | 300  |     |     |     |     |     |     |     |     |     | 255  |     |      |      |      |      |      |      |      |      |      |      |
| Lead 5                 | -    |     |     |     |     |     |     |     |     |     | 225  |     |      |      |      |      |      |      |      |      |      |      |
| Speed setting          | -    |     |     |     |     |     |     |     |     |     | 85%  |     |      |      |      |      |      |      |      |      |      |      |



## ABAS08 Bending type (R/L)



- Note 1. Stop positions are determined by the mechanical stoppers at both ends.  
 Note 2. When changing the return-to-origin direction, the parameter needs to be changed. (The standard is that the origin is located on the motor side.)  
 Note 3. For the installation through hole, the length under head << 45 mm or more >> is recommended for the hex socket head bolts <M5 × 0.8>. In the installation tap hole, the length under head << thickness of stand +15 mm or less >> is recommended for the hex socket head bolts <M6 × 1.0> used to install the main unit.  
 Note 4. Grease gun nozzle (recommended) (see P.135 for detail)  
 Part number: KFU-M3861-00

- Note 5. Weight without brake. The weight with the brake is 0.4 kg heavier than the value in the weight column.  
 Note 6. The robot cable is extracted from the front.  
 Note 7. The robot cable is extracted from the rear.  
 Note 8. The robot cable (with brake) is extracted from the front.  
 Note 9. The robot cable (with brake) is extracted from the rear.  
 Note 10. The fixed minimum bending radius of the robot cable is R30.  
 When using the robot cable as a flexible cable, use it with a minimum bending radius of R50 or more.

| Effective stroke       | 50      | 100   | 150   | 200   | 250   | 300   | 350   | 400   | 450   | 500   | 550   | 600   | 650   | 700   | 750    | 800    | 850    | 900    | 950    | 1000   | 1050   | 1100   |
|------------------------|---------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------|--------|--------|--------|--------|--------|--------|--------|
| La                     | 314.5   | 364.5 | 414.5 | 464.5 | 514.5 | 564.5 | 614.5 | 664.5 | 714.5 | 764.5 | 814.5 | 864.5 | 914.5 | 964.5 | 1014.5 | 1064.5 | 1114.5 | 1164.5 | 1214.5 | 1264.5 | 1314.5 | 1364.5 |
| Lb                     | 50      | 100   | 50    | 100   | 50    | 100   | 50    | 100   | 50    | 100   | 50    | 100   | 50    | 100   | 50     | 100    | 50     | 100    | 50     | 100    | 50     | 100    |
| Lc                     | 50      | 100   | 150   | 200   | 250   | 300   | 350   | 400   | 450   | 500   | 550   | 600   | 650   | 700   | 750    | 800    | 850    | 900    | 950    | 1000   | 1050   | 1100   |
| Qa                     | 6       | 6     | 8     | 8     | 10    | 10    | 12    | 12    | 14    | 14    | 16    | 16    | 18    | 18    | 20     | 20     | 22     | 22     | 24     | 24     | 26     | 26     |
| Qb                     | 1       | 1     | 2     | 2     | 3     | 3     | 4     | 4     | 5     | 5     | 6     | 6     | 7     | 7     | 8      | 8      | 9      | 9      | 10     | 10     | 11     | 11     |
| Weight (kg) Note 5     | 4.9     | 5.3   | 5.7   | 6     | 6.4   | 6.7   | 7     | 7.4   | 7.7   | 8     | 8.4   | 8.7   | 9.1   | 9.4   | 9.7    | 10     | 10.4   | 10.6   | 11     | 11.3   | 11.7   | 12.1   |
| Maximum speed (mm/sec) | Lead 20 |       |       |       |       |       |       |       |       |       | 1020  | 900   | 780   | 660   | 600    | 540    | 480    | 420    | 360    |        |        |        |
|                        | Lead 10 |       |       |       |       |       |       |       |       |       |       | 510   | 450   | 390   | 330    | 300    | 270    | 240    | 210    | 180    |        |        |
|                        | Lead 5  |       |       |       |       |       |       |       |       |       |       |       | 255   | 225   | 195    | 165    | 150    | 135    | 120    | 105    | 90     |        |
| Speed setting          |         |       |       |       |       |       |       |       |       |       |       |       |       | 85%   | 75%    | 65%    | 55%    | 50%    | 45%    | 40%    | 35%    | 30%    |

# ABAS12/ABAS12H

Basic model

Single-axis robots

Slider type

Slim type



## Ordering method

| Model         | Lead                              | Shape                               | Motor specification  | Stroke                  | Cable length         | Cable entry location   | Robot positioner | Driver: Power capacity | Regenerative unit | I/O  | Battery         |
|---------------|-----------------------------------|-------------------------------------|--|-------------------------|----------------------|------------------------|------------------|------------------------|-------------------|--|-----------------|
| ABAS12: 200W  | 32: 32 mm                         | S: Straight                         | S: Standard/With no brake  | 50 to 1250 (50mm pitch) | R3: 3 m              | R: From rear of motor  | EP-01            | A10: 200W or less      | No entry: None    | EP: EtherNet/IP™<br>PT: PROFINET<br>ES: EtherCAT<br>NS: NPN<br>CC: CC-Link | B: With battery |
| ABAS12H: 400W | 20: 20 mm<br>10: 10 mm<br>5: 5 mm | R: Right bending<br>L: Left bending | BK: Standard/With brake<br>BL: Battery-less absolute/With no brake<br>BKBL: Battery-less absolute/With brake |                         | R5: 5 m<br>R10: 10 m | F: From front of motor |                  | A30: 400W/750W         | R: With EP-RU     |  | N: None         |

Note 1. The robot cable is flexible and resists bending.

Note 2. [For ABAS12]

When the actuator is used vertically and the stroke of lead 5, 10, or 20 is 150 mm or more or the stroke of lead 32 is 300 to 750 mm, the regenerative unit is needed.

When the actuator is used horizontally and the stroke of lead 10 or 20 is 250 to 750 mm or the stroke of lead 32 is 400 to 750 mm, the regenerative unit is needed.

[For ABAS12H]

When the actuator is used vertically and the stroke of lead 5, 10, or 20 is 300 mm or more or the stroke of lead 32 is 300 to 750 mm, the regenerative unit is needed.

Note 3. When the motor specification is the standard (S, BK), whether to use the battery needs to be selected.

## ABAS12 (200W)

### Specifications

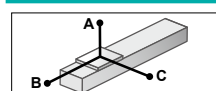
|  |   |
|--|---|
| AC servo motor output                            | 200 W   |
| Repeatability <sup>Note 1</sup>                  | +/-0.01 mm  |
| Deceleration mechanism                           | Shifting position ball screw φ 16 (C7 class)                                  |
| Stroke   | 50 mm to 1250 mm (50 mm pitch)  |
| Maximum speed <sup>Note 2</sup>                  | 1800 mm/sec<br>1200 mm/sec<br>600 mm/sec<br>300 mm/sec                        |
| Ball screw lead                                  | 32 mm<br>20 mm<br>10 mm<br>5 mm   |
| Maximum payload                                  | Horizontal: 20 kg, 40 kg, 80 kg, 100 kg<br>Vertical: 3 kg, 8 kg, 20 kg, 30 kg |
| Rated thrust                                     | 105 N, 170 N, 341 N, 683 N  |
| Maximum dimensions of cross section of main unit | W 120 mm × H 76 mm  |
| Overall length                                   | Straight: ST + 369 mm<br>Bending: ST + 270.5 mm                               |
| Position detector                                | Absolute encoder<br>Battery-less absolute encoder                             |
| Resolution                                       | 23 bits   |
| Using ambient temperature and humidity           | 0 to 40 °C, 35 to 80 %RH (non-condensing)                                     |

Note 1. Positioning repeatability in one direction.

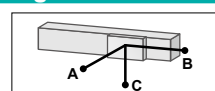
Note 2. When a moving distance is short and depending on an operation condition, it may not reach the maximum speed.  
If the effective stroke exceeds 600 mm, the ball screw may resonate. (Critical speed)  
At this time, make the adjustment to decrease the speed while referring to the maximum speed shown in the table.

Note. See P.103 for acceleration/deceleration.

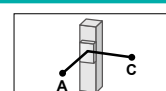
### Allowable overhang<sup>Note</sup>



| ABAS12-32 Horizontal installation (Unit: mm) |      |      |      |
|--|------|------|------|
|  | A    | B    | C    |
| 5kg  | 2079 | 1694 | 1224 |
| 10kg   | 1135 | 834  | 627  |
| 20kg   | 842  | 422  | 362  |



| ABAS12-32 Wall installation (Unit: mm) |      |      |      |
|--|------|------|------|
|  | A    | B    | C    |
| 5kg                                    | 1224 | 1694 | 2079 |
| 10kg                                   | 627  | 834  | 1135 |
| 20kg                                   | 362  | 422  | 842  |



| ABAS12-32 Vertical installation (Unit: mm) |      |      |
|--|------|------|
|  | A    | C    |
| 1kg  | 6201 | 6201 |
| 3kg  | 2057 | 2057 |

### Static loading moment

| (Unit: N-m) |     |     |
|-------------|-----|-----|
| MY          | MP  | MR  |
| 573         | 606 | 606 |

### Controller

| Controller | Operation method                   |
|------------|------------------------------------|
| EP-01      | I/O point trace/<br>Remote command |

## ABAS12H (400W)

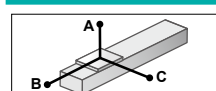
### Specifications

|                       |  |
|-----------------------|--|
| AC servo motor output | 400 W  |
| Ball screw lead       | 32 mm, 20 mm, 10 mm, 5 mm  |
| Maximum payload       | Horizontal: 35 kg, 50 kg, 95 kg, 115 kg<br>Vertical: 8 kg, 15 kg, 25 kg, 40 kg |
| Rated thrust          | 218 N, 339 N, 678 N, 1360 N  |
| Overall length        | Straight: ST + 385 mm<br>Bending: ST + 270.5 mm                                |

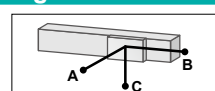
Note. See P.105 for acceleration/deceleration.

Note. The specifications and static loading moment, etc. not described here are common to ABAS12.

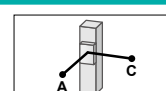
### Allowable overhang<sup>Note</sup>



| ABAS12H-32 Horizontal installation (Unit: mm) |      |     |     |
|---|------|-----|-----|
|   | A    | B   | C   |
| 10kg  | 1135 | 834 | 627 |
| 20kg  | 842  | 422 | 362 |
| 35kg  | 925  | 286 | 294 |



| ABAS12H-32 Wall installation (Unit: mm) |     |     |      |
|---|-----|-----|------|
|   | A   | B   | C    |
| 10kg                                    | 627 | 834 | 1135 |
| 20kg                                    | 362 | 422 | 842  |
| 35kg                                    | 294 | 286 | 925  |



| ABAS12H-32 Vertical installation (Unit: mm) |      |      |
|---|------|------|
|   | A    | C    |
| 3kg   | 2057 | 2057 |
| 5kg   | 1228 | 1228 |
| 8kg   | 762  | 833  |

| ABAS12H-20 Horizontal installation (Unit: mm) |     |     |     |
|---|-----|-----|-----|
|   | A   | B   | C   |
| 15kg  | 826 | 548 | 427 |
| 30kg  | 485 | 263 | 218 |
| 50kg  | 433 | 172 | 162 |

| ABAS12H-20 Wall installation (Unit: mm) |     |     |     |
|---|-----|-----|-----|
|   | A   | B   | C   |
| 15kg                                    | 427 | 548 | 826 |
| 30kg                                    | 218 | 263 | 485 |
| 50kg                                    | 162 | 172 | 433 |

| ABAS12H-20 Vertical installation (Unit: mm) |      |      |
|---|------|------|
|   | A    | C    |
| 5kg   | 1315 | 1315 |
| 10kg  | 672  | 672  |
| 15kg  | 522  | 660  |

| ABAS12H-10 Horizontal installation (Unit: mm) |      |     |     |
|---|------|-----|-----|
|   | A    | B   | C   |
| 30kg  | 528  | 270 | 230 |
| 60kg  | 665  | 171 | 185 |
| 95kg  | 1347 | 132 | 173 |

| ABAS12H-10 Wall installation (Unit: mm) |     |     |      |
|---|-----|-----|------|
|   | A   | B   | C    |
| 30kg                                    | 230 | 270 | 528  |
| 60kg                                    | 185 | 171 | 665  |
| 95kg                                    | 173 | 132 | 1347 |

| ABAS12H-10 Vertical installation (Unit: mm) |      |      |
|---|------|------|
|   | A    | C    |
| 5kg   | 1933 | 1933 |
| 15kg  | 660  | 660  |
| 25kg  | 409  | 541  |

| ABAS12H-5 Horizontal installation (Unit: mm) |      |     |     |
|--|------|-----|-----|
|  | A    | B   | C   |
| 30kg   | 2476 | 430 | 513 |
| 60kg   | 1672 | 215 | 270 |
| 90kg   | 1474 | 141 | 186 |
| 115kg  | 1378 | 109 | 146 |

| ABAS12H-5 Wall installation (Unit: mm) |     |     |      |
|--|-----|-----|------|
|  | A   | B   | C    |
| 30kg                                   | 513 | 430 | 2476 |
| 60kg                                   | 270 | 215 | 1672 |
| 90kg                                   | 186 | 141 | 1474 |
| 115kg                                  | 146 | 109 | 1378 |

| ABAS12H-5 Vertical installation (Unit: mm) |     |     |
|--|-----|-----|
|  | A   | C   |
| 15kg                                       | 885 | 885 |
| 25kg                                       | 541 | 541 |
| 40kg                                       | 350 | 350 |

Note. Distance from center of slider upper surface to carrier center-of-gravity at guide service life of 10,000 km.

Note. Service life is calculated for 600mm stroke models.

Access the website below.

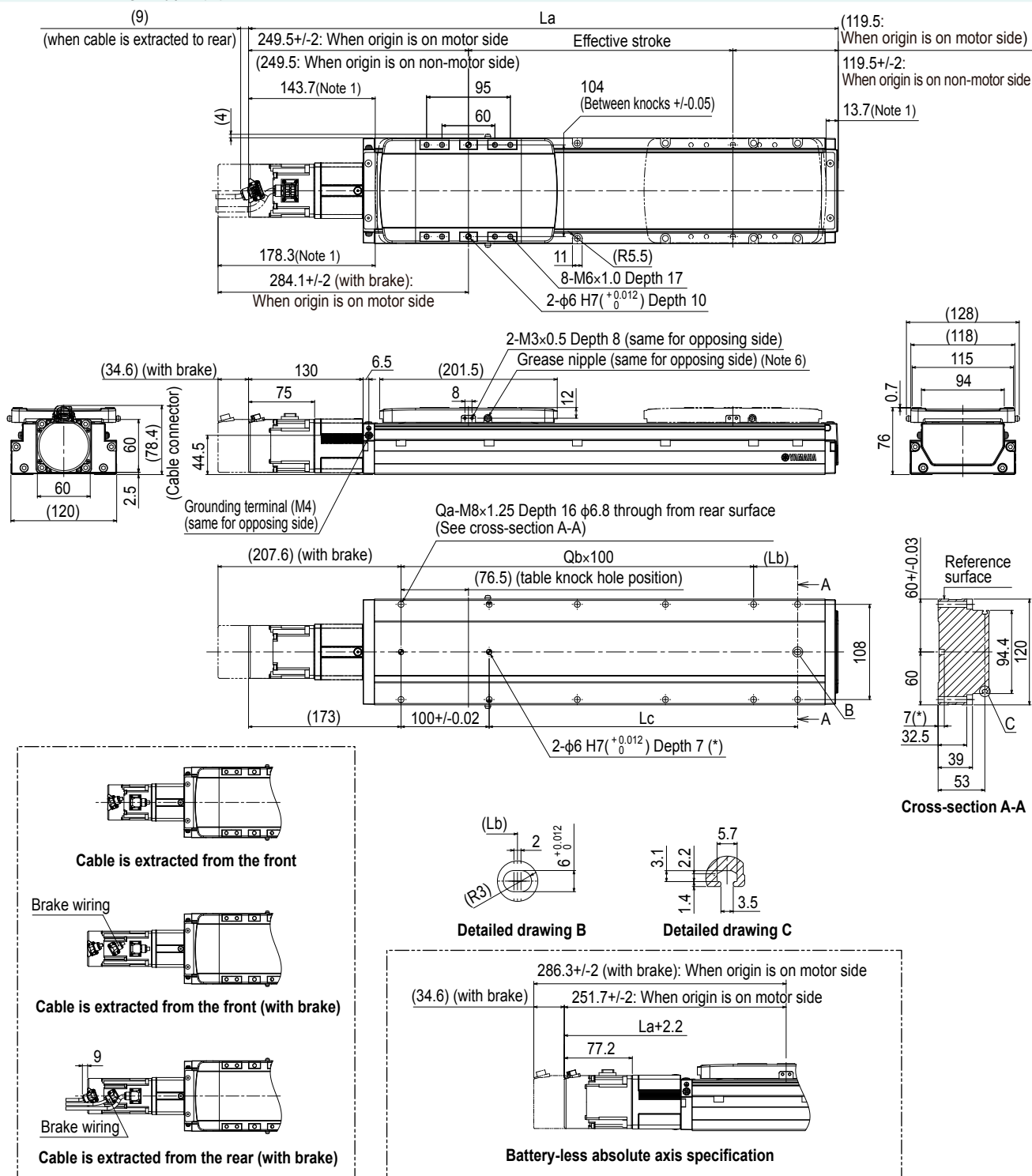


► The cycle time simulation and service life calculation can be performed easily from our member site. For details, see P.8.

Controller

EP-01 ► 138

## ABAS12 Straight type (S)



Note 1. Stop positions are determined by the mechanical stoppers at both ends.

Note 2. When changing the return-to-origin direction, the parameter needs to be changed. (The standard is that the origin is located on the motor side.)

Note 3. For the installation through hole, the length under head << 45 mm or more >> is recommended for the hex socket head bolts <M6 × 1.0>. In the installation tap hole, the length under head << thickness of stand +16 mm or less >> is recommended for the hex socket head bolts <M8 × 1.25> used to install the main unit.

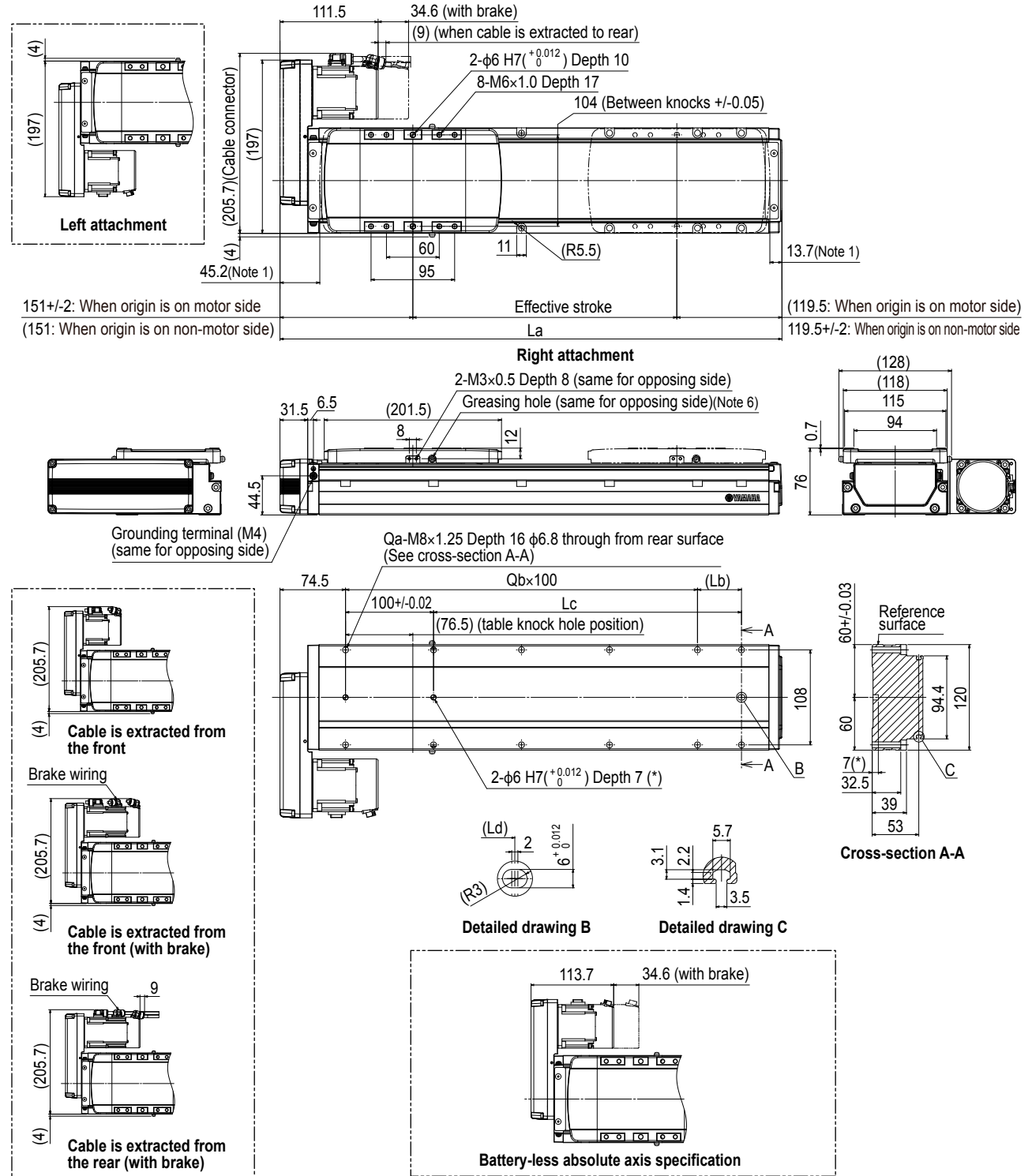
Note 4. The weight with the brake is 0.4 kg heavier than the value in the weight column.

Note 5. The minimum bending radius of the robot cable is R30 on the fixed side or R50 on the movable side. The cable extraction direction may vary depending on the specifications.

Note 6. Grease gun nozzle (recommended) (see P.135 for detail)

| Effective stroke       | 50   | 100 | 150 | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 550 | 600 | 650  | 700  | 750  | 800  | 850  | 900  | 950  | 1000 | 1050 | 1100 | 1150 | 1200 | 1250 |
|------------------------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|
| La                     | 419  | 469 | 519 | 569 | 619 | 669 | 719 | 769 | 819 | 869 | 919 | 969 | 1019 | 1069 | 1119 | 1169 | 1219 | 1269 | 1319 | 1369 | 1419 | 1469 | 1519 | 1569 | 1619 |
| Lb                     | 100  | 50  | 100 | 50  | 100 | 50  | 100 | 50  | 100 | 50  | 100 | 50  | 100  | 50   | 100  | 50   | 100  | 50   | 100  | 50   | 100  | 50   | 100  | 50   | 100  |
| Lc                     | 100  | 150 | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 550 | 600 | 650 | 700  | 750  | 800  | 850  | 900  | 950  | 1000 | 1050 | 1100 | 1150 | 1200 | 1250 | 1300 |
| Qa                     | 6    | 8   | 8   | 10  | 10  | 12  | 12  | 14  | 14  | 16  | 16  | 18  | 18   | 20   | 20   | 22   | 22   | 24   | 24   | 26   | 26   | 28   | 28   | 30   | 30   |
| Qb                     | 1    | 2   | 2   | 3   | 3   | 4   | 4   | 5   | 5   | 6   | 6   | 7   | 7    | 8    | 8    | 9    | 9    | 10   | 10   | 11   | 11   | 12   | 12   | 13   | 13   |
| Weight (kg) Note 4     | 5.3  | 5.7 | 6.1 | 6.5 | 6.9 | 7.3 | 7.7 | 8.1 | 8.5 | 8.9 | 9.4 | 9.8 | 10.2 | 10.7 | 11.1 | 11.5 | 12   | 12.4 | 12.9 | 13.3 | 13.7 | 14.2 | 14.6 | 15.1 | 15.5 |
| Lead 32                | 1800 |     |     |     |     |     |     |     |     |     |     |     | 1620 | 1440 | 1260 | 1080 | 990  | 810  | 720  | 630  | 630  | 540  | 450  | 360  | 360  |
| Maximum speed (mm/sec) | 1200 |     |     |     |     |     |     |     |     |     |     |     | 1080 | 960  | 840  | 720  | 660  | 540  | 480  | 420  | 360  | 300  | 240  | 240  | 240  |
| Lead 10                | 600  |     |     |     |     |     |     |     |     |     |     |     | 540  | 480  | 420  | 360  | 330  | 270  | 240  | 210  | 180  | 150  | 120  | 120  | 120  |
| Lead 5                 | 300  |     |     |     |     |     |     |     |     |     |     |     | 270  | 240  | 210  | 180  | 165  | 135  | 120  | 105  | 90   | 75   | 60   | 60   | 60   |
| Speed setting          | -    |     |     |     |     |     |     |     |     |     |     |     | 90%  | 80%  | 70%  | 60%  | 55%  | 45%  | 40%  | 35%  | 35%  | 30%  | 25%  | 20%  | 20%  |

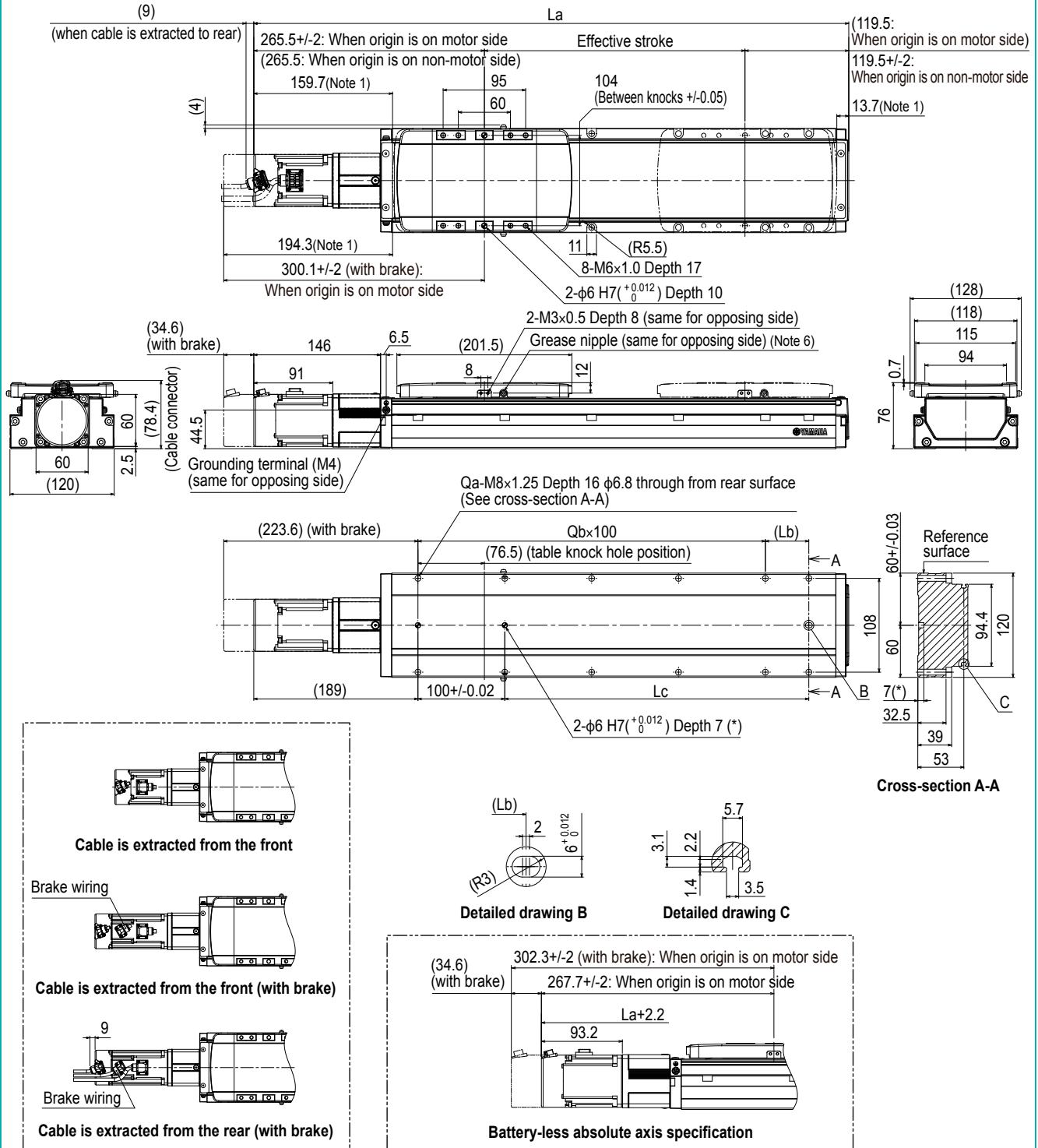
ABAS12 Bending type (R/L)



- Note 1. Stop positions are determined by the mechanical stoppers at both ends.  
 Note 2. When changing the return-to-origin direction, the parameter needs to be changed. (The standard is that the origin is located on the motor side.)  
 Note 3. For the installation through hole, the length under head << 45 mm or more >> is recommended for the hex socket head bolts <M6 × 1.0>. In the installation tap hole, the length under head << thickness of stand + 16 mm or less >> is recommended for the hex socket head bolts <M8 × 1.25> used to install the main unit.  
 Note 4. The weight with the brake is 0.4 kg heavier than the value in the weight column.  
 Note 5. The minimum bending radius of the robot cable is R30 on the fixed side or R50 on the movable side. The cable extraction direction may vary depending on the specifications.  
 Note 6. Grease gun nozzle (recommended) (see P.135 for detail)

| Effective stroke       | 50            | 100   | 150   | 200   | 250   | 300   | 350   | 400   | 450   | 500   | 550   | 600   | 650   | 700   | 750    | 800    | 850    | 900    | 950    | 1000   | 1050   | 1100   | 1150   | 1200   | 1250   |
|------------------------|---------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| La                     | 320.5         | 370.5 | 420.5 | 470.5 | 520.5 | 570.5 | 620.5 | 670.5 | 720.5 | 770.5 | 820.5 | 870.5 | 920.5 | 970.5 | 1020.5 | 1070.5 | 1120.5 | 1170.5 | 1220.5 | 1270.5 | 1320.5 | 1370.5 | 1420.5 | 1470.5 | 1520.5 |
| Lb                     | 100           | 50    | 100   | 50    | 100   | 50    | 100   | 50    | 100   | 50    | 100   | 50    | 100   | 50    | 100    | 50     | 100    | 50     | 100    | 50     | 100    | 50     | 100    | 50     | 100    |
| Lc                     | 100           | 150   | 200   | 250   | 300   | 350   | 400   | 450   | 500   | 550   | 600   | 650   | 700   | 750   | 800    | 850    | 900    | 950    | 1000   | 1050   | 1100   | 1150   | 1200   | 1250   | 1300   |
| Qa                     | 6             | 8     | 8     | 10    | 10    | 12    | 12    | 14    | 14    | 16    | 16    | 18    | 18    | 20    | 20     | 22     | 22     | 24     | 24     | 26     | 26     | 28     | 28     | 30     | 30     |
| Qb                     | 1             | 2     | 2     | 3     | 3     | 4     | 4     | 5     | 5     | 6     | 6     | 7     | 7     | 8     | 8      | 9      | 9      | 10     | 10     | 11     | 11     | 12     | 12     | 13     | 13     |
| Weight (kg) Note 4     | 5.3           | 5.7   | 6.1   | 6.5   | 6.9   | 7.3   | 7.7   | 8.1   | 8.5   | 9     | 9.4   | 9.9   | 10.3  | 10.7  | 11.2   | 11.6   | 12     | 12.5   | 12.9   | 13.4   | 13.8   | 14.2   | 14.7   | 15.1   | 15.6   |
| Maximum speed (mm/sec) | Lead 32       | 1800  |       |       |       |       |       |       |       |       |       | 1620  | 1440  | 1260  | 1080   | 990    | 810    | 720    | 630    | 630    | 540    | 450    | 360    | 360    |        |
|                        | Lead 20       | 1200  |       |       |       |       |       |       |       |       |       | 1080  | 960   | 840   | 720    | 660    | 540    | 480    | 420    | 420    | 360    | 300    | 240    | 240    |        |
|                        | Lead 10       | 600   |       |       |       |       |       |       |       |       |       | 540   | 480   | 420   | 360    | 330    | 270    | 240    | 210    | 210    | 180    | 150    | 120    | 120    |        |
|                        | Lead 5        | 300   |       |       |       |       |       |       |       |       |       | 270   | 240   | 210   | 180    | 165    | 135    | 120    | 105    | 105    | 90     | 75     | 60     | 60     |        |
|                        | Speed setting | -     |       |       |       |       |       |       |       |       |       | 90%   | 80%   | 70%   | 60%    | 55%    | 45%    | 40%    | 35%    | 35%    | 30%    | 25%    | 20%    | 20%    |        |

ABAS12H Straight type (S)



Note 1. Stop positions are determined by the mechanical stoppers at both ends.

Note 2. When changing the return-to-origin direction, the parameter needs to be changed. (The standard is that the origin is located on the motor side.)

Note 3. For the installation through hole, the length under head << 45 mm or more >> is recommended for the hex socket head bolts <M6 × 1.0>. In the installation tap hole, the length under head << thickness of stand +16 mm or less >> is recommended for the hex socket head bolts <M8 × 1.25> used to install the main unit.

Note 4. The weight with the brake is 0.4 kg heavier than the value in the weight column.

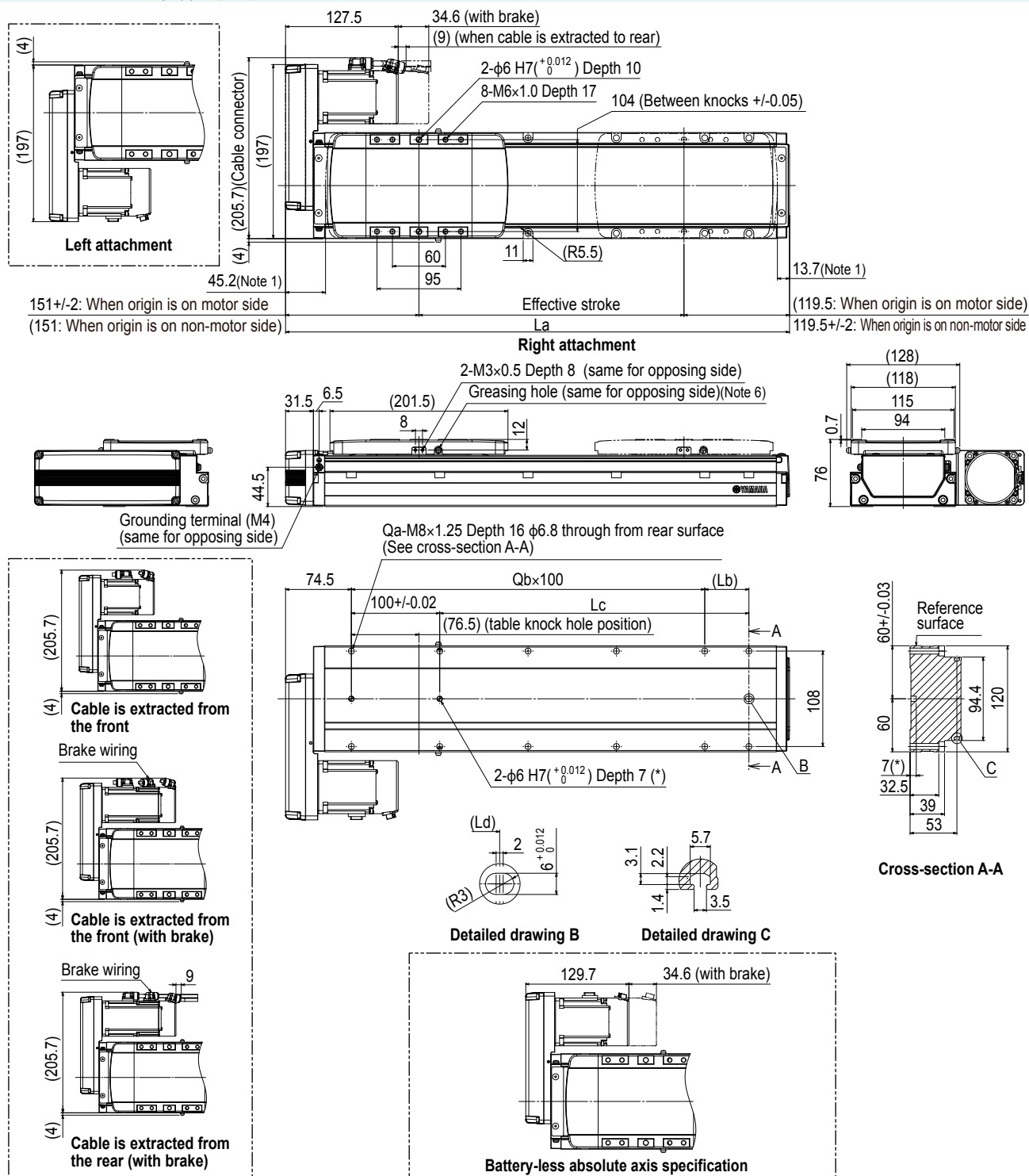
Note 5. The minimum bending radius of the robot cable is R30 on the fixed side or R50 on the movable side. The cable extraction direction may vary depending on the specifications.

Note 6. Grease gun nozzle (recommended) (see P.135 for detail)

| Effective stroke   | 50   | 100 | 150 | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 550 | 600  | 650  | 700  | 750  | 800  | 850  | 900  | 950  | 1000 | 1050 | 1100 | 1150 | 1200 | 1250 |
|--------------------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| La                 | 435  | 485 | 535 | 585 | 635 | 685 | 735 | 785 | 835 | 885 | 935 | 985  | 1035 | 1085 | 1135 | 1185 | 1235 | 1285 | 1335 | 1385 | 1435 | 1485 | 1535 | 1585 | 1635 |
| Lb                 | 100  | 50  | 100 | 50  | 100 | 50  | 100 | 50  | 100 | 50  | 100 | 50   | 100  | 50   | 100  | 50   | 100  | 50   | 100  | 50   | 100  | 50   | 100  | 50   | 100  |
| Lc                 | 100  | 150 | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 550 | 600 | 650  | 700  | 750  | 800  | 850  | 900  | 950  | 1000 | 1050 | 1100 | 1150 | 1200 | 1250 | 1300 |
| Qa                 | 6    | 8   | 8   | 10  | 10  | 12  | 12  | 14  | 14  | 16  | 16  | 18   | 18   | 20   | 20   | 22   | 22   | 24   | 24   | 26   | 26   | 28   | 28   | 30   | 30   |
| Qb                 | 1    | 2   | 2   | 3   | 3   | 4   | 4   | 5   | 5   | 6   | 6   | 7    | 7    | 8    | 8    | 9    | 9    | 10   | 10   | 11   | 11   | 12   | 12   | 13   | 13   |
| Weight (kg) Note 4 | 5.6  | 6   | 6.4 | 6.8 | 7.2 | 7.6 | 8   | 8.4 | 8.8 | 9.2 | 9.7 | 10.1 | 10.5 | 11   | 11.4 | 11.8 | 12.3 | 12.7 | 13.2 | 13.6 | 14   | 14.5 | 14.9 | 15.4 | 15.8 |
| Lead 32            | 1800 |     |     |     |     |     |     |     |     |     |     |      | 1620 | 1440 | 1260 | 1080 | 990  | 810  | 720  | 630  | 630  | 540  | 450  | 360  | 360  |
| Lead 20            | 1200 |     |     |     |     |     |     |     |     |     |     |      | 1080 | 960  | 840  | 720  | 660  | 540  | 480  | 420  | 360  | 300  | 240  | 240  | 240  |
| Lead 10            | 600  |     |     |     |     |     |     |     |     |     |     |      | 540  | 480  | 420  | 360  | 330  | 270  | 240  | 210  | 180  | 150  | 120  | 120  | 120  |
| Lead 5             | 300  |     |     |     |     |     |     |     |     |     |     |      | 270  | 240  | 210  | 180  | 165  | 135  | 120  | 105  | 90   | 75   | 60   | 60   | 60   |
| Speed setting      | -    |     |     |     |     |     |     |     |     |     |     |      | 90%  | 80%  | 70%  | 60%  | 55%  | 45%  | 40%  | 35%  | 35%  | 30%  | 25%  | 20%  | 20%  |



# ABAS12H Bending type (R/L)



Note 1. Stop positions are determined by the mechanical stoppers at both ends.

Note 2. When changing the return-to-origin direction, the parameter needs to be changed. (The standard is that the origin is located on the motor side.)

Note 3. For the installation through hole, the length under head << 45 mm or more >> is recommended for the hex socket head bolts <M6 × 1.0>. In the installation tap hole, the length under head << thickness of stand + 16 mm or less >> is recommended for the hex socket head bolts <M8 × 1.25> used to install the main unit.

Note 4. The weight with the brake is 0.4 kg heavier than the value in the weight column.

Note 5. The minimum bending radius of the robot cable is R30 on the fixed side or R50 on the movable side. The cable extraction direction may vary depending on the specifications.

Note 6. Grease gun nozzle (recommended) (see P.135 for detail)

| Effective stroke       | 50    | 100   | 150   | 200   | 250   | 300   | 350   | 400   | 450   | 500   | 550   | 600   | 650   | 700   | 750    | 800    | 850    | 900    | 950    | 1000   | 1050   | 1100   | 1150   | 1200   | 1250   |
|------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| La                     | 320.5 | 370.5 | 420.5 | 470.5 | 520.5 | 570.5 | 620.5 | 670.5 | 720.5 | 770.5 | 820.5 | 870.5 | 920.5 | 970.5 | 1020.5 | 1070.5 | 1120.5 | 1170.5 | 1220.5 | 1270.5 | 1320.5 | 1370.5 | 1420.5 | 1470.5 | 1520.5 |
| Lb                     | 100   | 50    | 100   | 50    | 100   | 50    | 100   | 50    | 100   | 50    | 100   | 50    | 100   | 50    | 100    | 50     | 100    | 50     | 100    | 50     | 100    | 50     | 100    | 50     | 100    |
| Lc                     | 100   | 150   | 200   | 250   | 300   | 350   | 400   | 450   | 500   | 550   | 600   | 650   | 700   | 750   | 800    | 850    | 900    | 950    | 1000   | 1050   | 1100   | 1150   | 1200   | 1250   | 1300   |
| Qa                     | 6     | 8     | 8     | 10    | 10    | 12    | 12    | 14    | 14    | 16    | 16    | 18    | 18    | 20    | 20     | 22     | 22     | 24     | 24     | 26     | 26     | 28     | 28     | 30     | 30     |
| Qb                     | 1     | 2     | 2     | 3     | 3     | 4     | 4     | 5     | 5     | 6     | 6     | 7     | 7     | 8     | 8      | 9      | 9      | 10     | 10     | 11     | 11     | 12     | 12     | 13     | 13     |
| Weight (kg) Note 4     | 5.6   | 6     | 6.4   | 6.8   | 7.2   | 7.6   | 8     | 8.4   | 8.8   | 9.3   | 9.7   | 10.2  | 10.6  | 11    | 11.5   | 11.9   | 12.3   | 12.8   | 13.2   | 13.7   | 14.1   | 14.5   | 15     | 15.4   | 15.9   |
| Maximum speed (mm/sec) | 1800  |       |       |       |       |       |       |       |       |       |       |       | 1620  | 1440  | 1260   | 1080   | 990    | 810    | 720    | 630    | 630    | 540    | 450    | 360    | 360    |
|                        | 1200  |       |       |       |       |       |       |       |       |       |       |       | 1080  | 960   | 840    | 720    | 660    | 540    | 480    | 420    | 420    | 360    | 300    | 240    | 240    |
|                        | 600   |       |       |       |       |       |       |       |       |       |       |       | 540   | 480   | 420    | 360    | 330    | 270    | 240    | 210    | 210    | 180    | 150    | 120    | 120    |
|                        | 300   |       |       |       |       |       |       |       |       |       |       |       | 270   | 240   | 210    | 180    | 165    | 135    | 120    | 105    | 105    | 90     | 75     | 60     | 60     |
|                        | -     |       |       |       |       |       |       |       |       |       |       |       | 90%   | 80%   | 70%    | 60%    | 55%    | 45%    | 40%    | 35%    | 35%    | 30%    | 25%    | 20%    | 20%    |
| Speed setting          | -     |       |       |       |       |       |       |       |       |       |       |       | 90%   | 80%   | 70%    | 60%    | 55%    | 45%    | 40%    | 35%    | 35%    | 30%    | 25%    | 20%    | 20%    |