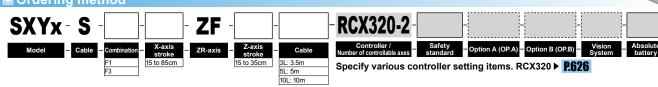


XZ type Whipover

Z-axis: clamped base / moving table type (100W)

Ordering method



■ Specification								
	X-axis	Z-axis						
Axis construction Note 1	F14	F10-BK						
AC servo motor output (W)	100	100						
Repeatability Note 2 (mm)	+/-0.01	+/-0.01						
Drive system	Ball screw φ15	Ball screw φ15						
Ball screw lead Note 3 (Deceleration ratio) (mm)	20	10						
Maximum speed Note 4 (mm/sec)	1200	600						
Moving range (mm)	150 to 850	150 to 350						
Robot cable length (m)	Standard: 3.5 Option: 5,10							

Maximum payload Z stroke (mm) X stroke (mm) 150 to 350 150 to 850 10

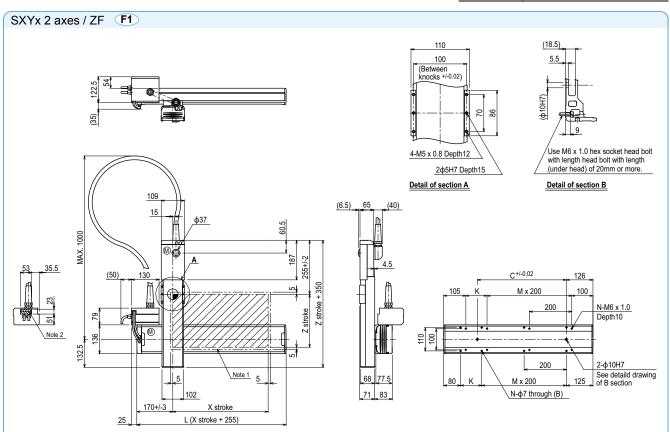
Note 1. Use caution that the flame machining (installation holes, tap holes) differs from single-axis robots'.

Note 2. Positioning repeatability in one direction.

Note 3. Leads not listed in the catalog are also available. Contact us for details.

Note 4. When the X-axis stroke is longer than 750mm, resonance of the ball screw may occur depending on the operation conditions (critical speed). In this case, reduce the speed setting on the program by referring to the maximum speeds shown in the table below.

■ Controller					
Controller	Operation method				
RCX320	Programming / I/O point trace / Remote command / Operation using RS-232C communication				



X stroke	150	250	350	450	550	650	750	850
L	405	505	605	705	805	905	1005	1105
К	200	100	200	100	200	100	200	100
С	240	240	420	420	600	600	780	780
М	0	1	1	2	2	3	3	4
N	4	6	6	8	8	10	10	12
Z stroke	150	250	350					

X-axis

Maximum speed for each

- Note 1. The moving range when returning to origin and the stop position when stopping by the mechanical
- stopper. Note 2. The shaded position indicates an user cable extraction port. $\label{eq:control}$

Note 3. When the X-axis stroke is longer than 750mm, resonance of the ball screw may occur depending on the operation conditions (critical speed). In this case, reduce the speed setting on the program by referring to the maximum speeds shown in the table at the left.

1200 960 780 80% 65% Speed setting